# RE-Ox<sup>®</sup>

A breakthrough technology that <u>removes and prevents scale and film deposits</u>. *RE-Ox* is a non-hazardous, neutral pH solution that is odorless and tasteless in water. *RE-Ox* is NSF Standard 60 registered for use in drinking water.



*"RE-Ox disrupts the organic matrix of mineral scales and other deposit constituents in water systems, as can no other known chemical approved and certified by the NSF for potable water applications."* 

"RE-Ox is a unique, proprietary product that represents a paradigm shift in the "Puckorius and Associates, Inc."

# Uses for RE-Ox

*RE-Ox* is used in **water distribution systems** to **eliminate scales, films and other deposits** to obtain cost savings by extending system life and performance, regain flow, prevent lost revenue, minimize labor and equipment costs, help comply with regulations and provide the highest quality of water. <u>Case studies available</u>

**Meat, produce, ice packing, dairy, bakeries and other food processors** are using *RE-Ox* to eliminate deposition as part of their **HACCP** plan for, superior cleaning results, shelf life increases, reduction of labor, reduction of chemical usage, etc.

For example, in a **chicken cook plant**, *RE-Ox* was staged into the plant water supply that resulted in all hot and cold water lines, and even an ozonated water line being **cleared of deposits** by the fourth week. Also, scale was noticeably reduced from processing equipment in many areas. Specialized testing showed **previously resistant deposits were eliminated**. Chemical usage was able to be reduced. Management reported a **noticeable increase in product shelf life**. <u>*Case study available*</u>

In a **plant producing frankfurters**, one of the results after only 3 weeks, was a significant **improvement in the level of clean** in the smokehouse brine chill system.

In **pork and red meet processing plants**, *RE-Ox* treatment in the CIP for the brine injector system resulted in the needles and system surfaces being **significantly cleaner than with previous cleaning regimens**.

In a sausage processing plant, RE-Ox treatment was effective in cleaning metal surfaces and floors to an extent not achievable previously. The need for a corrosive cleaning chemical on the floor was eliminated. RE-Ox'idized water is used in the sausage and to clean food as it is removed from casings. As a side benefit, the plant no longer needs separate cooling tower chemicals.

In poultry hatchery and production facilities, RE-Ox treated water eliminated scales, films and residues from, nozzles, piping and surfaces. <u>Case study available</u>

In produce processing facilities, *RE-Ox* treated water eliminates and prevents scale in rotary and plate type industrial ice making.

*RE-Ox* use in a **hospital eliminated scales / films** in hospital faucets, showerheads, and kitchen equipment, cooling towers, chillers and other equipment. <u>Case study available</u>

*RE-Ox* use in a **hotel** has eliminated scale from their entire water distribution system and **prevented the need** for facility shut down for hazardous acid treatment or piping removal and replacement.

RE-Ox use in **restaurant / tavern** water has produced the following results:

- Scales and films were reduced in fixtures, dishwasher, icemaker, and other equipment.
- The taste of the beverages was excellent.
- Ice made from RE-Ox treated water was clearer and harder than previously.
- Silverware and glasses had less spots.
- Drain lines remained open and clearer
- Cooler pads for makeup air showed **no scale deposits**.
- Case study available

RE-Ox use in **Cooling towers / chillers / HVAC equipment** results in a virtually scale free systems. Scale elimination substantially reduces the electricity needed to power chillers. Additional savings accrue as RE-Ox treatment enables cycles to increase, dramatically reducing water use. <u>Case study available</u>

*RE-Ox* removes deposits because it is made with a unique **proprietary process** that produces a unique cleaning bleach **engineered to penetrate and eliminate the nucleation sites** (the attachment mechanisms) that hold inorganic and organic matrices together and to surfaces. Traditionally fabricated chlorine compounds do not release scale and, in fact, like other treatments, actually contribute to scale deposits.

**RE-Ox is the leading deposit control technology on the market today**. As a **non-hazardous solution**, *RE-Ox* is completely safe and easy to work with. Protective gear (eye goggles, gloves, protective clothing, respirators, masks, etc.) is **NOT** required. Storage and handling **requires no hazmat, containment, or precautionary system for OSHA site requirements**. Injection systems require simple, easily installed, easily maintained, reliable, typical chemical pumps, readily installed on ½" to over 12" domestic water supply lines.



















RE-OX LLC DEPOSITION CONTROL www.RE-Ox.com 9179 W. Flamingo Road, Suite 110 Las Vegas, NV 89147 tel. 702.360.3520 fax. 702.740.8621

#### TCEQ Trials Average Results Each System

System	Baseline Cl2 avg. ppm Results RE-Ox Treatment	Baseline TTHM Results RE-Ox Treatment	Total Volume Treated Total RE-Ox
Bluebonnet WSC 9/28/07 1	8 City Systems avg. 2.2 After RE-Ox avg. 2.6	8 City System avg. 84.5 ppb After RE-Ox avg. 17.0 ppb	2.738 MGD 45 day trial 164.3 MG treated 2,053 (45 GPD) RE-Ox
Crystal Clear WSC 3/12/2008 2	5 Tank re-press sites .78 After RE-Ox avg. 2.06	4 Sample Sites avg. 65.2 ppb After RE-Ox avg. 17.8 ppb	440,000 GPD 84 day trial 37 MG treated 425 (5 GPD) RE-Ox
Green Valley SUD 6/2/08 3	3 Sample Sites 5 tanks, Baseline Cl2 avg. 2.1 After RE-Ox avg. 2.36	3 Sample Sites avg. 61.2 ppb After RE-Ox avg. 51.3 ppb	1.3 MGD 32 day trial 41 MG treated 620 (19 GPD) RE-Ox
City of Marlin WSC 3/28/08 4	6 Sample Sites avg07 After RE-Ox avg. 2.1	2 Sample Sites avg. 82.5 ppb After RE-Ox avg. 47.6 ppb	1.3 MGD 25 day trial 32.5 MG treated 650 (26 GPD) RE-Ox
City of Killeen WSC 10/23/08 5	5 Sample Sites avg. 1.3 After RE-Ox avg. 2.5	No Data Special Test Validation by TCEQ Hach Company Free NH3* / Cl2 Obtain Hach Opinion of RE-Ox	7.3 MGD 15 day trial 109 MG treated 1,100 (73 GPD) RE-Ox
City of Kerrville SUD 9/8/08 6	3 Sample Sites avg. 1.15 After RE-Ox avg. 1.75	3 Sample Sites avg. 76.8 ppb After RE-Ox avg. 65.7 ppb Surface Water on Free Cl2	2.6 MGD 176 day trial 457 MG treated 2,614 (15 GPD) RE-Ox
City of Lancaster WSC 9/2/08 7	2 Sample Sites ,03 After RE-Ox .64	2 Sample Sites 114 ppb After RE-Ox avg. 35 ppb	3.5 MGD 45 day trial 157 MG treated 3,750 (83 GPD) RE-Ox
East Texas Cities 2/3/09 8	3 City Sample Sites .07 After RE-Ox 1.7 Tannin, Color,	3 City Sample Sites 180 ppb After RE-Ox avg. 25 ppb Discontinued NH3	50K GD 45 day trial 2.3 MG treated 65 (1.5 GPD) RE-Ox

TCEQ Results Summary:

- 1. Conditional use permitting allowed for evaluation of RE-Ox treatment to be assessed over a wide range of water treatment systems, such as surface water, ground water, flocculants, advanced filtration, combined and free chlorination systems.
- 2. Chlorine residuals increased in each application without exception.
- 3. DBP's both TTHM's and HAA5's were dramatically reduced in each trial.
- Confusing data reported by the city of Killeen allowed TCEQ to have 3<sup>rd</sup> party opinion concerning RE-Ox chemical composition with supporting data that proved the product did not have adverse effects on chemistry reagents used in the industry.
- 5. RE-Ox Scale Deposit Control Disinfectant controls DBP formation replacing NH3 (ammonia) in all forms rendering Stage II USEPA TOC and DBP rules more easily attainable.

Composite of Trials Using RE-Ox® Treatment Texas Commission on Environmental Quality Conditional Use Permitting As of: January 19, 2009 (In Pounds of Chlorine)

System	Trial Days	Total Volume Treated (Millions of Gallons)	Primary Cl <sub>2</sub> Treatment (Pounds)	RE-Ox Treatment (Pounds of Cl <sub>2</sub> Added)
1 Bluebonnet SUD	60	204	5,962	2.75
2 Crystal Clear	90	46	1,341	2.95
3 Green Valley SUD	60	42	1,575	2.78
4 City of Marlin	45	54	1,800	1.37
5 City of Killeen	20	600	17,493	4.5
6 Kerrville	225	1,192	29,812	24.3
7 Lancaster	45	193	4,837	19.28
TOTAL		2,331	62,550	70.26

## Restoration of Residuals and Reduction of Disinfection By-products (DBP) as a Result of RE-Ox® use in Chloraminated Wholesale Water

Damon B. Boniface Chief of Operations Bluebonnet Water Supply Corporation Temple, Texas

March 5, 2008

File PWS 0140162/CO RN 101202729 CN 600647259

September 28, 2007.

Mr. Darnon B. Boniface, Cluef of Operations Bluebonnet Water Supply Corporation 6100 Water Supply Road Temple, Texas 76502

Subject: Notification of Proposed Change Bluebonnet WSC ~ PWS LD, No. 0140162 Bell County, Texas

Dear Mr. Boniface:

We received your faxed letter regarding the notification of your public water system's proposed temporary change on September 14, 2007. This notice was submitted in accordance with the Texas Commission on Environmental Quality's (TCEQ) requirements specified in 30 TAC §290.39(j). The proposed project will involve the temporary installation of equipment to feed RE  $0x^{60}$ , a chlorine chemical, into the distribution system for a study period of 60 days. Based on our review, this project is not considered a significant change under 30 TAC §290.19(j)(1) and will not require the submittal of cogineering plans and specifications for TCEQ review and approval prior to construction beginning as long as all chemical storage and feed facilities comply with 1 CEQ requirements specified in 30 TAC §290.42(d)(6) and (7). Please be aware that these rules require adequate spill containment. If the Re  $0X^{60}$  is to be stored in the spill containment area referenced in our June 9, 1998 letter (graating an exception for spill containment), and if that area has not been significantly modified since, that is acceptable containment. Otherwise, adequate spill containment must be provided for the RE-Ox<sup>60</sup>.

To better understand RE-Ox®, TCEQ requests that you take the samples specified in your letter and submit the results to the Technical Review and Oversight Team (MC-155) after the completion of the project. To receive approval to permanently use this compound, the following must be provided. If you choose to discontinue use, please provide the following for TCEQ's education so we may better understand RE-Ox®:

- The daily flow of the water and amount of RU Ox@ added.
- 5 The pH, free chloring, total chloring & free ammonia measurements at all sample sites during normal operating conditions before beginning the temporary feed of RE-Ox®.
- 7 The pH, free chlorine, total chlorine & free ammonia measurements at all sample sites during the temporary RE-Ox® application.
- 3 A narrative description of the daily visual color inspections and my leaks, flaking, or other distribution disturbances forme during the RE-ON® application period.

Mr. Damon Boniface, Chief of Operations Page 2 of 2 September 28, 2007

We note that RE-Ox@ is NSF Standard 60 certified and will be injected into the system using a Stenner peristaltic pump and that the RE-Ox@ will be stored in 55 gallon drums located in a spill containment area. We note that this installation will be at set up to inject RE-Ox at the combined clarifier effluent and combined filter effluent at a maximum rate of one gallon per 100,000 gallons of water per day, and that the project is expected to last 60 days. The purpose of this study is to determine whether the use of RE-Ox@ will increase disinfection residuals at the far ends of the distribution system, reduce chloring and liquid amutonicm sulfate expense, and/or reduce TTUMs and IIAA5 levels within the distribution system.

Please note that RE-Ox® is not a substitute for any part of the current disinfection protocol at the plant. You must continue to use your current approved CT study for your disinfection protocol.

If you have questions concerning this letter, or if we can be of additional assistance, please contact me at the letterhead's address or by telephone at (512) 239-6006.

Sincerely,

Amarida Jigmond Technical Review & Oversight Team Public Dunking Water Section (MC 155) Water Supply Division

AWJ

CC: TCEQ Waco Regional Office -- R9
 Mr. David Laughlin, P.E., TCEQ Utility Technical Review Team (MC 153)
 Ms. Marlo Wanletsta Berg, P.E., TCEQ Technical Review & Oversight Team (MC 155)
 Ms. Alicia Dichl, PhD, TCEQ Drinking Water Quality Team (MC 155)

# Raw Data

Date	Moffat B.P. Meter	Elm Creek Payne Branch	Moody Meter	Elm Creek Hwy 107 Meter	Liberty Hill Meter	Eddy Meter	Spring Valley Meter	McGregor 9th Street Plant	Average System Residual
09/01/07	2.8	2.6	2.4	2.2	2.0	2.1	1.8	1.6	2.2
09/09/07	3.2	2.6	2.5	2.3	2.0	2.6	2.2	1.8	2.4
09/15/07	2.8	2.2	2.0	1.9	1.9	1.9	1.9	2.1	2.1
09/22/07	3.0	2.3	2.1	2.0	2.1	2.1	2.0	1.9	2.2
Monthly Average	3.0	2.4	2.3	2.1	2.0	2.2	2.0	1.9	

#### Objective

The objective was to determine if RE-Ox® could reduce chlorine demand in the entire wholesale distribution system as well as the retail distribution systems and thereby increase total chlorine residuals and lower disinfection by-products (DBP), particularly total trihalomethanes (TTHM).

#### **Conditional Use Permit**

September 28, 2007

From Texas Commission on Environmental Quality File PWS/0140162/CO RN 101202729 CN 600647259

To Bluebonnet Water Supply Corporation

This notice was submitted in accordance with the Texas Commission on Environmental Quality's requirements specified in 30 TAC §290.39(j). The proposed project will involve the temporary installation of equipment to feed RE-Ox®, a chlorine chemical, into the distribution system for a study period of 60 days. Based on our review, this project is not considered a significant change under 30 TAC §290.39(j) (1) and will not require the submittal of engineering plans and specifications.

To better understand RE-Ox, TCEQ requests that you take the samples specified in your letter and submit the results to the Technical Review and Oversight Team (MC-155) after the completion of the project. To receive approval to permanently use this compound, the following must be provided.

- The daily flow of the water and amount of RE-Ox added.
- The pH, free chlorine, total chlorine & free ammonia measurements at all sample sites during normal operating conditions before beginning the temporary feed of RE-Ox.
- The pH, free chlorine, total chlorine & free ammonia measurements at all sample sites during normal operating conditions during the temporary feed of RE-Ox.
- A narrative description of the daily visual color inspection and any leaks, flaking or other distribution disturbances found during the RE-Ox application period.

We note that RE-Ox is NSF Standard 60 certified and will be injected into the system using a Stenner peristaltic pump and that the RE-Ox will be stored in 55 gallon drums. We note that this installation will be set up to inject RE-Ox at the combined clarifier effluent and combined filter effluent at a maximum rate of one gallon per 100,000 gallons of water per day, and that the project is expected to last 60 days. The purpose of this study is to determine whether the use of RE-Ox will increase disinfection residuals at the far ends of the distribution system, reduce chlorine and liquid ammonia sulfate expense, and/or reduce TTHM and HAA5 levels within the distribution system.

Please note that RE-Ox is not a substitute for any part of the current disinfection protocol at the plant. You must continue to use your current approved CT study for you disinfection protocol.

Technical Review & Oversight Team Public Drinking Water Section (MC-155) Water Supply Division

#### Narrative

Bluebonnet Water Supply Corporation serves the towns of Moffat, Elm Creek, Moody, Bruceville, Pendleton, Eddy, Spring Valley, and McGregor. In all, Bluebonnet WSC serves 29,641 people with 10,859 service connections. Its total production is 8.64 million gallons per day. Bluebonnet's customers consume an average of 2.738 million gallons of water daily. This translates to 82.14 million gallons per month and 985.68 million gallons per year.

After receiving the water from Bluebonnet, the residuals drop significantly in the distribution system. For example, Moffat's residuals ranged from nondetectable to 0.02 ppm in its distal sampling points. Normally the water operators would add chlorine and liquid ammonium sulfate (LAS) in an attempt to restore residuals.

The operators at Moffat asked their wholesaler, Bluebonnet, to use RE-Ox to determine if it could reduce chlorine demand in the entire wholesale distribution system as well as the retail distribution systems and thereby increase total chlorine residuals and lower DBP, particularly trihalomethanes (THM). Bluebonnet submitted a request to the Texas Commission on Environmental Quality (TCEQ) and was permitted to use RE-Ox for a trial. Baseline chlorine data was obtained prior to RE-Ox use at nine sampling locations where water is delivered to the retail water systems. Chlorine residuals were tracked at these sites four times per month through November and three times in December 2007. Samples for THM testing were also taken at those sites on October 8, 2007, prior to the start of the RE-Ox treatment and on January 10, 2008, after the trial. Average high temperatures for the area were 83°F in October, 70°F in November, and 63°F in December.

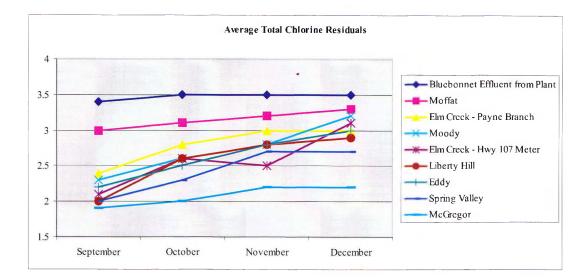
RE-Ox dosing contributed approximately 0.1 ppm total chlorine to the 3.4 parts ppm average from Bluebonnet's normal chlorine treatment. This dosing was relatively constant throughout the trial. The first three weeks, starting October 8, 2007, RE-Ox was injected into the influent to the clear well. Treatment injection was changed to the influent to the distribution system on October 29, 2007, and continued to December 7, 2007.



#### **Results – Chlorine Residuals**

Wholesale system-wide sampling showed a consistent increase of residuals throughout the system. There was an overall 24% average increase of residuals (up 0.69 ppm from 2.24 to 2.93 ppm) while the dosing at the effluent remained constant.

Average Total Chlorine Residuals	September	October	November	December
Bluebonnet Effluent from Plant	3.4	3.5	3.5	3.5
Moffat	3.0	3.1	3.2	3.3
Elm Creek Payne Branch	2.4	2.8	3.0	3.0
Moody	2.3	2.6	2.8	3.2
Elm Creek - Hwy 107 Meter	2.1	2.6	2.5	3.1
Liberty Hill	2.0	2.6	2.8	2.9
Eddy	2.2	2.5	2.8	3.0
Spring Valley	2.0	2.3	2.7	2.7
McGregor	1.9	2.0	2.2	2.2
System Average	2.24	2.56	2.75	2.93



Operators from each of the individual retail water systems reported that their chlorine residuals had substantially increased over the three months. None were required to add additional chlorine or LAS to establish or maintain desired residuals to their end-use customers.

TTHM Results	Oct. 8, 2007	Jan. 10, 2008
Bluebonnet Effluent from Plant	75.4	21.1
Moffat	71.5	20.0
Elm Creek Payne Branch	96.4	16.7
Moody	85.7	16.6
Elm Creek - Hwy 107 Meter	85.7	16.7
Liberty Hill	85.3	17.0
Eddy	82.2	15.7
Spring Valley	80.7	15.0
McGregor	88.8	18.5
Average in System	84.5	17.0

#### **Results – Total Trihalomethanes**

TTHM results revealed that the deposit reduction from the RE-Ox arrested THM creation in the distribution system. Prior to RE-Ox, the TTHM in the water increased an average of 11% (75.4  $\mu$ g/L to 84.5  $\mu$ g/L) as it traveled through the distribution piping. After RE-Ox there was no increase in TTHM in any part of the system.





#### **Results – Daily Visual Color Inspection**

No changes to the color of the water were noted during the test period.

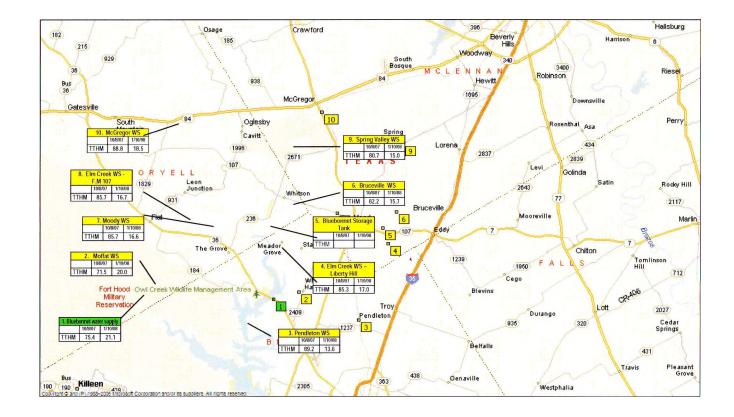
#### Conclusions

- 1. During the RE-Ox treatment period, overall chlorine residuals increased not only to the retail systems but also through to the end users without added chlorine or ammonia.
- 2. After the RE-Ox treatment period, TTHM did not increase in the distributed water as was the case previously.
- 3. RE-Ox treatment did not cause any adverse changes to the water color.

RE-Ox is a registered trademark of RE-Ox LLC

Fm #TR401-031209

#### Sampling Results for Bluebonnet Wholesale Water Distribution System Bell & McLennan Counties, Texas



	Sampling Location	10/8/07	1/10/08
1 Bluebonnet Water Supply	EC #1	79.6	21.3
1 Bluebonnet Water Supply	EC #2	89.9	23.8
1 Bluebonnet Water Supply	EC #3	86.5	20.4
1 Bluebonnet Water Supply	EC #4	96.0	24.7
1 Bluebonnet Water Supply	MWSC #1	75.4	21.1
2 Moffat	MWSC #2	71.5	20.0
3 Pendleton	POE	89.2	13.6
Not on map	Branch Meter – Elm Creek Payne Branch	96.4	16.7
7 City of Moody	Moody Meter	85.7	16.6
8 Elm Creek Water Supply F.M. 107	107 Meter – Elm Creek Hwy	85.7	16.7
4 Elm Creek Water Supply Liberty Hill	Liberty Hill Meter	85.3	17.0
6 Bruceville	Eddy Meter	82.2	15.7
9 Spring Valley Water Supply	Spring Valley Meter	80.7	15.0
10 City of McGregor	McGregor 9 <sup>th</sup> St. Plant Meter	88.8	18.5

Restoration of Residuals and Reduction of Total Trihalomethanes (TTHM) as a Result of RE-Ox<sup>®</sup> Use in Chloraminated Wholesale Water and in Blended Chloraminated Water and Well Water

> Mark Speed General Manager Crystal Clear Water Supply Corporation Guadalupe County, Texas

> > March 12, 2008

#### Objectives

The objective was to determine if RE-Ox® could reduce chlorine demand in a portion of a retail distribution system that distributes chloramine treated water received from a wholesale water company as well as blended water periodically that is made up of the wholesale chloraminated water blended with well water. Another objective was to determine if chlorine demand reduction, by RE-Ox, increases total chlorine residuals and lowers disinfection by-products (DBP), particularly total trihalomethanes (TTHM).

#### **Conditional Use Permit (portion)**

November 27, 2007

From Texas Commission on Environmental Quality File PWS/0940015/CO RN 101437994 CN 600642268

To Southwest Engineers, Inc.

This notice was submitted in accordance with the Texas Commission on Environmental Quality's (TCEQ) requirements specified in 30 TAC §290.39(j). The proposed project will involve the temporary installation of equipment to feed RE-Ox®, a chlorine chemical, into the distribution system in order to remove... contaminates and lower the concentrations of disinfection byproducts. Based on our review, this project is not considered a significant change under 30 TAC §290.39(j)(1) and will not require the submittal of engineering plans and specifications for TCEQ review and approval prior to construction beginning as long as the following conditions are met:

- 1. All chemical storage and feed facilities must comply with TCEQ requirements specified in 30 TAC §290.42(d)(6) and (7).
- 2. Crystal Clear WSC must sample for disinfection byproducts both before and during the temporary feed of RE-Ox.
- 3. The temporary feed of RE-Ox may not last longer than 90 days from the date of first application, at which time the use of RE-Ox must cease. If Crystal Clear WSC wishes to use RE-Ox on a permanent basis, they must first obtain TCEQ approval.
- 4. After completion of the study, the following must be submitted to the Technical Review and Oversight Team (MC-155).
  - The daily flow of the water and amount of RE-Ox added.
  - The pH, free chlorine, total chlorine & free ammonia measurements at all sample sites during normal operating conditions before beginning the temporary feed of *RE-Ox*.
  - The pH, free chlorine, total chlorine & free ammonia measurements at all sample sites during the temporary RE-Ox application; and.
  - A narrative description of the daily visual color inspection and any leaks, flaking or other distribution disturbances found during the RE-Ox application period.

We note that RE-Ox is NSF Standard 60 certified and will be stored in 55 gallon drums or 330 gallon totes. We note that the product will be applied at the rate of 1 gallon per 50,000 gallons of water or a dosage rate of 0.002 mg/l of RE-Ox/liter of water.

*Please note that RE-Ox is not a substitute for any part of the current disinfection procedures for the water system.* 

Technical Review & Oversight Team Public Drinking Water Section (MC-155) Water Supply Division

#### Narrative

Crystal Clear Water Supply Corporation is a member owned, not-for-profit utility established in 1964, serving areas of Hays, Comal, and Guadalupe counties in Texas.

Water sources are both ground and surface water. Crystal Clear has seven (7) wells in the Edwards Aquifer which is known to have fluctuating levels. Therefore the state is cutting back on the quantity allowed to be taken from the aquifer. Consequently, Crystal Clear is depending more on chloramine treated surface water obtained from a wholesale source. This water is blended with free chlorine treated well/ground water periodically as needed, desired, and allowed.

Residuals are difficult to maintain in the southeast section of Crystal Clear's distribution system. Normally the retail water operators would add chlorine and/or liquid ammonium sulfate (LAS) in an attempt to elevate residuals. Texas Commission on Environmental Quality (TCEQ) issued a conditional use permit allowing 90 days of monitored treatment with RE-Ox to reduce chlorine demand to elevate total chlorine residuals and lower DBP development.

RE-Ox treatment started on November 5, 2007. RE-Ox was dosed into the water going into the Windmill tank. Over the 12 week treatment period, 425 gallons of RE-Ox was used to treat 37 million gallons of water (440,000 gallons per day). The dosing rate was approximately 1:100,000 RE-Ox to treated water. This contributed approximately 0.005 ppm on top of the total chlorine treatment provided by the wholesaler. The RE-Ox dosing was constant throughout the treatment period.



Baseline data was obtained prior to RE-Ox use at Windmill tank, the sampling location where water is delivered to Crystal Clear, and downstream at four other locations on that portion of the distribution system. Chlorine residuals

and water quality data were tracked at these sites periodically throughout the treatment. Samples for trihalomethanes (THM) testing were also taken at selected sites in August and October prior to the test and then in December 2007, 38 days after starting RE-Ox.

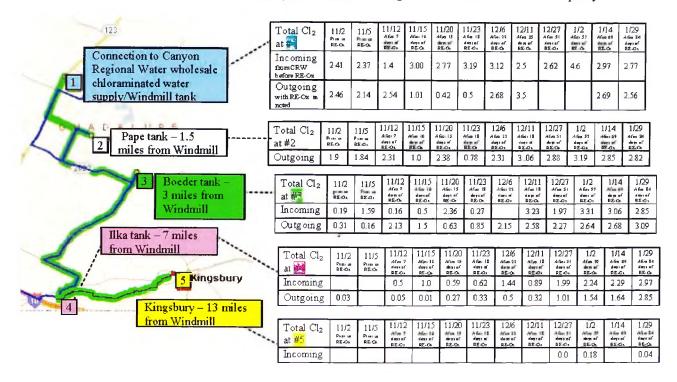
#### **Results -- Chlorine Residuals**

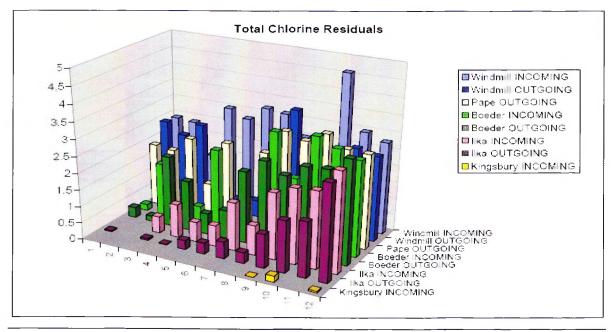
RE-Ox was able to reduce organic and inorganic deposits (chlorine demand) in the distribution system to bring about a consistent increase of total chlorine residuals. Well water was blended in periodically without the need to add additional chlorine or LAS to establish or maintain desired residuals. Residuals from the wholesaler were sufficient to carry throughout the southwest section of Crystal Clear's system as the cleaning mechanism of RE-Ox demonstrates.

Water to and from Ilka tank (4<sup>th</sup> tank in a series of tank and pressure facilities) routinely had insignificant total chlorine levels. After seven days of RE-Ox treatment, a residual was obtained

and increased continuously. Water to and from Kingsbury (the last pressure and tank facility in the line) rarely saw any total chlorine residual. After 57 days of RE-Ox treatment, residual developed and continued to increase as the water was turned over.

Water in Windmill tank had a longer storage time due to ground water use from November 15-23, which lowered chlorine values for that period. Some of the tank levels were lowered due to periodic Supervisory Control and Data Acquisition (SCADA) adjustments during the test period. Tank sizes vary from 300,000 to 500,000 gallons. As the tank levels were reduced, the outbound chlorine levels from the tanks increased more rapidly than when operated at capacity. It was noted that "drawing" RE-Ox through the system with flushing elevated residuals more rapidly.





# Water Testing Data

SAMPLING LOCATION	CRITERIA	11/2/2007 Baseline priorito RE-Ox	Baseline prior to RE-Cit	11/12/2007 With RE-Ox Treatment	1 1/15/2007 With RE-Ox Treatment	11/20/2007 With RE-CX Treatmen	11/23/2007 With RE-Ox Treatment	12/6/2007 With RE-Ok Treatment	12/11/2007 With RE-Ok Treatment	12/27/2007 With RE-Ox Treatment	1/2/2008 With RE-Ox Treatment	1/ 14/2008 With RE-0x Treatment	1/29/2008 With RE-Cx Treatment
Windmill	Total CL2	2.41	2.37	14	3	2.77	3.19	3 12	2.5	2,62	4,6	2.97	2.77
INCOMING	Monochloramines	1.52	1.03	0.62	2.76	3.48	2.17		2.1	2.44	3.52	3.08	2.67
	Free Ammonia pH	0.26	0.22	0.02	0.26	0 78	0.08		0.05	0	0.26	0.	0.24
		7.8 400	8.4	7.6	7.6		7.8		7.6			7.8	7.8
	Hardness Alkalinity	240+	400 240+	230	400 280	400 260	400 230		240	190	170	220	
Windmill	Total CL2	2 46	2 14	2.54	1.01	0.42	0.5	2,68	3.5	190	170	2.69	2.56
OUTGOING	Monochloramines	1 05	2 07	2.33	1 19	0.53	0.21	2.00	2.55	_		2.09	2.50
001.00110	Free Ammonia	0.26	0 11	C 19	0.37	0.48	0.36		0.04			0.52	0.23
	<b>р</b> н	7.8	8.4	7.8	7.8	7.4	77		7.6			7.8	7.8
	⊨ardness	400	400		400	400	400		230				7.0
	Alkalinity	240+	240+	230	276	250	230				_		
Pape	Total CL2	°.9	1.84	2.31	1	2.38	0.78	2.31	3.06	2.88	3,19	2.85	2.82
OUTGOING	Monochloramines	0 42	1.04	1_34	<u>55 0</u>	1.99	0.27		2.85	1.99	2.7	1.51	2.8
(no incoming	Free Ammonia	0.28	0.24	0.2	0.38	0.47	C 44		0.3	0.23	0.3	0.5	0.19
data for Pape)	на	. 7.5	7.8	8	7.8	7_9	78		7.4			7.6,	79
	Hardness	400	400		400	1000	400						
	Alkalinity	240+	240+	270	250	230			210	200	200	220	
Boeder	Total CL2 Monochloramines	0.19	1.59	0.16	0.5	2.36	0.27		3.23	1.97	3.31	3.06	2.85
INCOMING	Free Ammonia	0.21	073	C.34	0.01	1.77	0.29		3.68	1.76	2.73	2.13	2.28
10 C 1 C 1 C 1	rree Animonia p∺	0.12 7.5	41 0 7.8	C 07 7 1	0.4 7.2	0.45	° C 41 7 8		0.18	0.37	0.34	0.26	0.24
	-ardress	400	400	· · ·	400	400	400		7.4			77	78
	Alkalinity	240+	240+	280	290	230	400		210	240	210	240	
Boeder	Total CL2	0.31	0.16	2 13	1.5	0.63	0.85	2.15	2.58	2,27	2.64	2,68	3.09
OUTGOING	Monochioramines	0.5	0.35	15	1.1	0 7	C 63		1.91	1.84	1.78	2.36	2.43
JUNIO	Free Ammonia	0.28	0.26	C.18	0.33	0.49	C.35		0.3	0.24	0.43	0.48	0.19
1	p)→	7.5	7.8	78	5.7	7.6	7.6		7.4	0.2.1	5.75	7.7	7.8
4	Harcness	400	400		400	400	400,						
	Alkalinity	240+	240+	230	260	270			230	220	230	240	
lika	Tota <sub>r</sub> CL2			Ű 5	1	0.59	0.62	1 44	0.89	1.99	2.24	2.29	2.97
INCOMING	Monochioramines			0.58	0.55	0.57	C 2		0.43	1.49	1.56	1.92	2.5
	Free Ammonia			0.22	0.37	0.51	C 38		0.12	0.3	0.41	Э	0.19
	pH			76	а	7.5	7.6		7.6			7.6	7.8
200	Haroness			200	400	400	400						
	Aikalinity Totai CL2	0.00		280	240	220			230	220	230		
lika <mark> </mark>	Monochioramines	0.03		0.05	0.01	0.27	0.33	0.5	0.32	1.01	1.54	1.64	2.85
OUTGOING	Free Ammonia	0.2 0.04		0.26 0.06	U 0.22,	0	C.24		0.14	0.5	1.52		2.3
	pH	0.04		C U6. 7 8	0.22, 7.6	0.32. 7.7	0.27 7.6		0.18	0.27	0.32		0.21
	mardness	1000		10	400	400	430		7.6			7 8	7.8
	Alkalinity	240+		270	240	220	400		220	210	240		
Kingsbury	Total CL2	2.10		210	240	220			220	012	0.18		2.0.4
INCOMING	Monochloramines									0	0.16		0.04

#### **Results – TTHM**

Testing results of total trihalomethanes revealed that the deposit reduction from the RE-Ox helped reduce THM creation in the distribution system.

Date	Sample	Boeder Plant	Ilka Plant	FM 1104	Avg.
8/9/2007	Total Trihalomethanes	65.0	64.7	65.9	65.2
10/18/2007	Total Trihalomethanes	31.3	26.5	235.6	28.5
12/13/2007	Total Tribalomethanes	19.8	14.6	19.2	17.8

#### **Results – Daily Visual Color Inspection**

No changes to the color of the water were noted during the test period.

#### Conclusions

- 1. During the RE-Ox treatment period, total chlorine residuals increased throughout the distribution system without additional treatment other than the total chlorine and ammonia delivered with the wholesale water. The blended chloramines treated water and ground water was kept on a total basis, and breakpoint on monochloramines was avoided.
- 2. The reduction of chlorine demand in the distribution system with RE-Ox resulted in a decrease in TTHM values during treatment without the need for a burnout.
- 3. RE-Ox treatment did not cause any adverse changes to the water turbidity.

Fm #TR402-031209

RE-Ox is a registered trademark of RE-Ox LLC

# Restoration of Residuals and Control of Total Trihalomethanes (TTHM) as a Result of RE-Ox<sup>®</sup> use

Monroe Zuehl, Jr. Systems Operator Green Valley Special Utility District Marion, Texas

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June 2, 2008

Budey Garcia, *Chairma*n Larry R. Soward, *Commissioner* Bryan W. Shaw, Ph.D., *Commissioner* Glenn Shankle, *Executive Director* 



File PWS 0940020/CO RN 101435840 CN 600684294

### TEXAS COMMISSION ON ENVIRONMENTAL QUALITY

Protecting Texas by Reducing and Preventing Pollution

February 4, 2008

Mr. Pat Allen, General Manager Green Valley SUD P.O. Box 99 Marion, Texas 78124-0099

Subject: Notification of Proposed Change Green Valley SUD – PWS I.D. 0940020 Guadalupe County, Texas

Dear Mr. Allen:

We received your letter dated October 16, 2007 regarding the notification of Green Valley SUD's (GVSUD) proposed change. This notice was submitted in accordance with the Texas Commission on Environmental Quality's (TCEQ) requirements specified in 30 TAC §290.39(j). The proposed project will involve a change in disinfectant to Re-Ox®, a chlorine chemical, to provide a disinfectant residual into the distribution system. Based on our review, this project is **not considered a significant change** under 30 TAC §290.39(j)(1) and will **not** require the submittal of engineering plans and specifications for TCEQ review and approval prior to construction beginning as long as all chemical storage and feed facilities comply with TCEQ requirements specified in 30 TAC §290.42(d)(6) and (7). Please be aware that these rules require adequate spill containment.

To better understand Re-Ox®, TCEQ requests that you perform a pilot project injection of Re-Ox® into the part of the GVSUD distribution system depicted by the map in your letter, then take samples from the distribution system and submit the results to the Technical Review and Oversight Team (MC 155) after the completion of the project. To receive appreval to permanently use this compound, the following must be provided. If GVSUD chooses to discontinue use, please provide the following information for TCEQ's education so we may better understand Re-Ox®:

- The daily flow of the water and amount of Re-Ox® added.
- The p11, free chlorine, total chlorine & free ammonia measurements at all sample sites during normal operating conditions before beginning the temporary injection of Re-Ox®.
- The pH, free chlorine, total chlorine & free ammonia measurements at all sample sites during the temporary Re-Ox® application.
- A narrative description of the daily visual color inspections and any leaks, flaking, or other distribution disturbances found during the Re-Ox® application period.

P.O. Box 13087 • Austin, Texas 78711-3087 • 512-239-1000 • Internet address: www.tceq.state.tx.us

#### Objective

The objective was to determine if RE-Ox® treatment applied in a portion of Green Valley Special Utility District (SUD) water system would enable the primary treatment residuals to survive unassisted to the end of the system and not increase total trihalomethanes (TTHM) while doing so. RE-Ox is an electrochemically processed, extremely dilute product (sodium hypochlorite), so the amount of supplemental oxidant is well below that which is needed for antimicrobial activity in surface water systems treated by chloramination.

#### Narrative

Green Valley SUD is a utility that serves areas of Guadalupe, Bexar, and Comal counties in Texas. Green Valley is a member of the Canyon Regional Water Authority (CRWA) and distributes the surface water obtained, treated, and provided by them. Permission was obtained from the Texas Commission on Environmental Quality (TCEQ), which issued a conditional use permit requesting data from the pilot project to be submitted to the technical review and oversight team when completed.

Historically residuals have been difficult to maintain in the distal outlets of certain sections of the distribution system. Disinfection by-products (DBP) ranged higher while total chlorine residuals remained low at various maximum residency sites in the summer months.

Green Valley SUD wanted to control DBP formation while retaining acceptable levels of total chlorine residuals. Previously, attempts to accomplish this were by the use of elevated chlorination for a period of time to eliminate biofilm development in those areas.

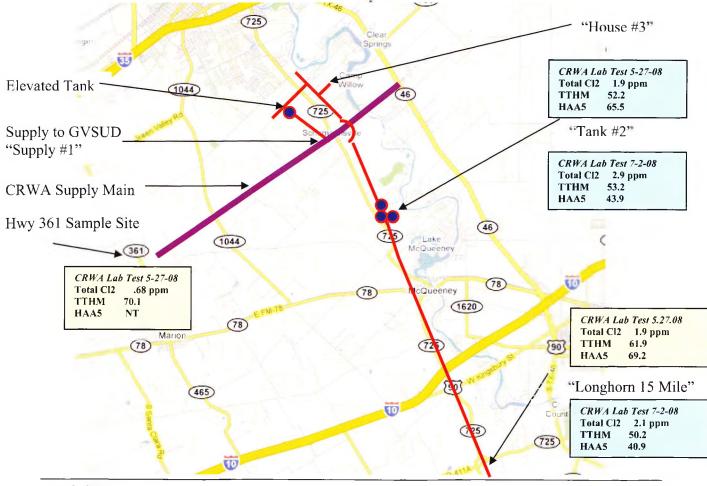
RE-Ox proposed to accomplish these objectives by adding its proprietary sodium hypochlorite at a level below that which is required for antimicrobial activity without affecting ambient pH in water with a temperature above 26° Celsius. Taste and odor issues were represented to not be affected during treatment. (Example: RE-Ox solution is delivered at 500 mg/L (total chlorine). Dosing levels are initially one gallon of RE-Ox to 50,000 gallons of water (considered an initial treatment dose), which would contribute less than .01 ppm of total chlorine. (This amount is less than half of the lower detectable limit of a standard DPD chlorine test.) Once the system is cleaned, maintenance dosing can be reduced to 1: 200,000 or .002 ppm.

A section of the distribution system considered the most difficult to retain residuals was selected with consideration given to the retention time and storage volume being the main cause of persistently low residuals.

RE-Ox treatment started on April 23, 2008. RE-Ox was dosed into the water after reception from the 30" CRWA supply main. Over the 32 day treatment period, 620 gallons of RE-Ox was used to treat 41 million gallons of water (1M-1.3M gallons per day). The dosing rate was approximately 1:66,000 RE-Ox to treated water. This contributed approximately 0.01 ppm to the amount of the total chlorine treatment provided by CRWA.

Sampling for residual chlorine, TTHM and other data was obtained prior to and during RE-Ox use. This data was compared to another site (Highway 361) within the water district to see if RE-Ox treatment was actually lowering DBP levels compared with non-treated areas.

As shown on the map, the sampling locations selected were: 1, (Supply) the GVWSUD supply from CRWA; 2, (House 3) four miles from the supply after a 500,000 gallon elevated tank from an external faucet at a house on a dead end; 3, (Tank #2) about four miles further (or eight miles from supply) after two 250,000 gallon tanks and a 10,000 gallon pressure tank; 4, (Longhorn 15 mile) 15 miles further (or 23 miles from supply).



June 2, 2008

Page 4 of 6

#### Results

Residuals: The treatment program resulted in restoring chlorine levels to 79.2 % of the primary treatment level from CRWA, which was over 35 miles distant from the primary treatment plant. These levels were three times higher than the Highway 361 sampling site.

TTHM: TCEQ was interested in DBP development of this treatment as the program was underway. Additional tests were collected during six weeks with three tests conducted by an area lab and the final 3 tests processed through CRWA. The TTHM test line was 44% lower than the average of the surrounding sampling sites while the treatment was underway.

Water Quality: Water quality was considered normal with no complaints being registered during the trial. Free ammonia remained below <1ppm, pH and total alkalinity were unaffected. Water temperature averaged 25° degrees Celsius.

SAMPLING	CRITERIA						
LOCATION		4/22/2008	4/29/2008	5/9/2008	5/13/2008	5/25/2008	7/16/08*
		Cl2 by operator, other by SATL lab	Cl2 by operator, other by SATL lab	Cl2 by operator, other by SATL lab	Cl2 by operator, other by CRWA lab	Cl2 by operator, other by CRWA lab	Cl2 by operator, other by CRWA lab
		Prior to RE-Ox	With RE-Ox Treatment				
"Supply 1": Before	Total CI2	3.3	2.4	3.8	3.7	3.9	2.4
RE-Ox is added	ттнм	43.3	39	60	66.1	65.2	
	HAA5					48.4	
"House 3": +/- 4 miles	Total CI2	2.1	2.1	on 5/5 2.9	3.5	3.1	
from supply							
	ттнм	34.1	47		62.4	76.1	
	HAA5					61.2	
"Tank #2": +/- 8 miles	Total CI2	2.5	2.3	2.2	2.2	1.9	2.3
from supply							
	ттнм	44.1	67	58.2	63.5	55.2	53.3
	HAA5					65.5	43.5
"Long Horn - 15 miles":	Total CI2	1.7	1.5	2.5	2.1	2.1	1.9
+/- 35 miles from primary treatment.							
	TTHM HAA5			65.5	64.2	61.9 69.2	50.2 40.9

#### **Test Line Data Results**

\* Additional CRWA testing for TTHM and HAA5 levels were conducted about six weeks after completion of the test. HAA5's increased during treatment as scale was removed due to the background bromine level which may have accumulated over time. The lower maintenance dosage of 1:200,000 resulted in maintaining residuals with lower DBP development.

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RE-Ox is a registered trademark of RE-Ox LLC

# RE-Ox<sup>®</sup> Instead of Burnout – Chlorine Residuals and Filters Maintained in the City of Marlin, Texas

**Note:** The use of RE-Ox by the City of Marlin, Texas, was allowed without a conditional use permit.

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James Glenn Treatment Superintendent **City of Marlin, Texas** 

March 28, 2008

3-26-08

To: Doug Vineyard / RE-Ox

During the later part of summer 2007 the water system in the City of Marlin, Texas experienced serious chlorine demand problems. To fix this we did the general practice of turning off our Liquid Ammonium Sulfate feed and reverting to Free Chlorine. This requires feeding about five times as much chlorine as usual and causes taste and odor problems throughout the water system. After four weeks of this procedure, the chlorine residuals indicated we had removed the buildup in the water mains.

Due to the weather patterns during the fall of 2007, the water system again had demand problems. Wanting a more permanent solution to this I decided to try your RE-Ox deposit control product. In October, November, and December 2007, RE-Ox was co-applied with our regular chlorine and ammonia treatment. Using RE-Ox, the chlorine demand was substantially cleared in the water system in town within one week. Reducing the deposits from the ends of the water system took two more weeks.

We are now feeding 25% of the original dosage of one gallon of RE-OX to 50,000 gallons of water as a kind of maintenance feed.

Every system has its own unique requirements, and will take some trials and testing. The RE-OX product can be a cost-effective option for many water systems.

> James Glenn Treatment Superintendent City of Marlin, Texas

#### Background

The water utility for the city of Marlin, Texas, distributes an average of 1.5 million gallons of water per day. Surface water is taken and filtered with conventional sand and anthracite filters. Coagulation is then used: a trace of copper sulfate, to precipitate organic carbons, is added along with caustic, to increase the pH, and water is treated with chlorines and ammonia (to make chloramines).

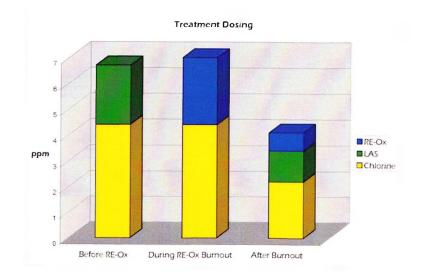
During the later part of summer 2007, the utility experienced serious nitrification problems. To address the problems, they did the standard burnout; they turned off the liquid ammonium sulfate (LAS) feed and reverted to free chlorine. This required feeding about five times as much chlorine as usual and caused taste and odor problems throughout the water system. After four weeks of this procedure, the chlorine residuals indicated that nitrate buildup in the water mains was eliminated.

#### **RE-Ox®** Treatment

Due to the weather patterns during the fall of 2007, the water system again had nitrification problems. Wanting a more permanent solution, the operator decided to try RE-OX. RE-Ox is a specialty cleaning bleach engineered to penetrate and remove inorganic and organic deposits in distribution systems during normal operations while water quality is maintained.

Using RE-OX, the water distribution system in the main part of town was cleared of nitrates within one week. The ends of the water system required two additional weeks to clean. The cost of using RE-Ox was the same as if a regular burnout was performed.

The operator then continued RE-Ox treatment as a permanent nitrate control. This maintenance dosage was reduced to 1:200,000 (RE-Ox to treated water), 25% of the original cleaning dosage of 1:50,000. The regular gas chlorine and LAS treatment continued, but as RE-Ox prevented buildup of chlorine demand, less of the former was required to maintain the desired residuals than was the case prior to RE-Ox use.



#### Results

The operator said, "Every system has its own requirements and will take some trials and testing. The RE-OX product can be a cost effective option for many water systems."

The operator then went one step further and moved the RE-Ox feed to the influent to the filters. He found that RE-Ox kept the filters cleaner, increased their run rate, and cleaned up the turbidity meters, all while still providing deposit control to maintain the desired chlorine residuals in the distribution system beyond. He stopped moving the feed to the influent to the filters after 45 days. The operator noticed that RE-Ox was transferring with the coagulant in the filters, so he relocated the RE-Ox feed to after the filters.

RE-Ox is a registered trademark of RE-Ox LLC

Fm CH114-031209R

# **Extending Total Chlorine Residuals** by Means of Scale Deposit Control

Robert White Director of Water & Sewer Services **City of Killeen, Texas** 

February 2009

#### Robert White

From:	Marlo Wanielista Berg [MBerg@tceq.state.tx.us]
Sent:	Thursday, October 23, 2008 1:48 PM
To:	Robert White
Cc:	Alicia Diehl; Reyna Holmes
Subject:	Re-Ox use
Attachments	0140061c.xls

#### Robert,

I am finalizing your approval to use Re-Ox permanently and I need a few more pieces of information from you. The first piece I need is to see if you will need to submit Engineering Plans and Specifications.

- What is the feed rate or dose of Re-Ox at each site?
- What is the max water flow rate at each Re-Ox injection point?
- You say that you would like to use Re-Ox in place of free chlorine burn. How long do you propose to use Re-Ox during each use? You had mentioned possibly a month. Is this correct?
- What are the sizes of the pumps for each size (feed rate).

I will be approving the use of Re-Ox because it is an NSF approved chemical, but I am a bit concerned based on the data you presented. I have attached an excel document containing graphs of your data to illustrate my points. My concerns are as follows.

- First off, let me check my assumptions. You measured Residual. PH. Ammonia, and Free at your pump stations. I am assuming that the Free is Free Chlorine and the Residual is Total Chlorine. Also I am assuming that you are still receiving chloraminated water and NOT breakpoint chlorinating at water (you have chloramines in your distribution system). Are these correct assumptions?
- I am concerned because throughout your test when you are adding Re-Ox . you have fairly high free ammonia levels. I am first and foremost concerned because of nitrification. The data shows the ammonia levels very low at haybranch along with low total chlorine. Where did the ammonia go? I am concerned it is being eaten by nitrifying bacteria.
- These high ammonia levels should not even be possible because you also have high free chlorine levels. This generally is not possible as the chlorine and ammonia at the levels shown combine to form total chlorine.
- After your Re-Ox test (9/21 to 9/25) we see free chlorine levels that match or exceed the total chlorine (at Tripp and Lazy Ridge). The free samples that exceed the total ones should not be possible, and the rest suggest you are no longer chloraminating. This again should not be possible because the ammonia levels continue to be high after the Re-Ox test is completed.

Please send me the methods you used to measure residual, free and ammonia. Also a confirmation of the dose of re-ox you were using. If you have any ideas about what else could be cause the oddities documented above, let me know.

Page 2 of 2

Best Regards,

Marlo Wanielista Berg. P.E. Texas Commission on Environmental Quality Public Drinking Water (512) 239-6967 fax (512) 239-6050

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<b>Douglas V</b>	arded this message on 1/27/2009 1:21 PM.	
From:	Marlo Wanielista Berg [MBerg@tceq.state.tx.us]	Sent: Tue 1/27/2009 11:13 AM
то:	Douglas Vineyard	
Cc:	rhorgen@satx.rr.com; Mike Owens; Alicia Diehl	
Subject:	Re: TCEQ Killeen, Lancaster, Hospital Initiative	
Attachmen		

Doug and Mike,

Thank you for your calls today. Unfortunately Severe Weather is scheduled to hit Texas tonight and I am on team that deals with this type of emergency for the entire state, therefore I can not meet with you this week. But I can give you some direction on each of the below

1. For Killeen, please have them send an email and follow up hard copy letter with their request for the exception to be modified. Please include all the information you have discussed below. Most importantly please include the HACH information. We would need a letter directly from the company explaining how the test method is influenced by the Re-Ox product. Plus the information provided in the below email.

2. Alicia has received your request and it is in line to be responded to.

3. I have not received the Lancaster report yet, but I am looking forward to getting it.

Thank you,

Marlo Wanielista Berg, P.E. Texas Commission on Environmental Quality Public Drinking Water (512) 239-6967 fax (512) 239-6050

>>> "Douglas Vineyard" <dvine@spicerand.com> 1/22/2009 4:11 PM >>> Marlo:

Would you be able to direct us on the following request?

1. City of Killeen, Texas. Is requesting consideration of lowering frequency of testing requirement for permanent use of RE-Ox in their system. Would it be possible for the City of Killeen to request this in an e-mail followed by a letter for expedited approval?

Permit requirements include: Free Available Chlorine, Free Ammonia, Nitrates, Nitrites.

For consideration of lessening the number of tests and the frequency of testing, would data from the Lancaster Water trial with lab data from Dallas Water Utilities, Green Valley Water SUV, and Crystal Clear Water trials be sufficient in determining that RE-Ox does not contribute to development of Nitrification in chloraminated systems as justification for lowering the testing requirements? Based on DWU's information, Free Ammonia, Nitrates and Nitrites were virtually unaffected. Also, dosing rates as a sodium hypochlorite are less than .02 mg/L which would have minimal impact on the monochloramine.

<u>Free Chlorine Testing</u> could be waived: Hach Company, Loveland, Colorado has a statement concerning testing for FAC on chloraminated systems.... "The reaction of DPD with free chlorine is rapid. If the color is measured within one minute, the monochloramine breakthrough will be minimal. A concentration of 3.0 mg/L monochloramine (as Cl2) will cause an increase of less than 0.1 mg/L free chlorine when using Hach DPD colorimetric tests." - (Current Technology of Chlorine Analysis for Water and Wastewater Technical Information Series - Booklet No.17 By Danial L. Harp p.15) Also, Chloramination, A Specific and Effective Method for Controlling Chloramination of Waters mentions this is a more specific Device that works in chloraminated systems, and also, in a conversation with the Hach Tech, the company now has information that the reaction with Free chlorine actually takes place much quicker, less than 15 seconds for the nonochloramin breakthrough to occur.

2. <u>Hospital Facility treatment</u>: A letter requesting the division's permission for facilities to treat with RE-Ox as a Scale Deposit Control Disinfectant without becoming a SWU was sent to Dr. Diehl just before the Christmas Holidays. We are working with several hospitals one of which is Scott Edwards in Temple, Tx. We are looking

for direction from the Commission on this request. Again, would it be possible for the facility administrator to request a conditional permit for treatment in the expedited manner?

3. Lancaster Trial Data, Field Report has been mailed to your office. We make this available as additional support data on effectiveness of scale deposit removal in extending DWU residuals into the farthest reaches of LWU's water system. The CD also includes the raw daily field notes for verification. For unknown reasons to us, the trial was terminated pre-maturely. This is just for your files.

.

Thank you

**D. Vineyard** 913-205-4773

#### **Main Identity**

 From:
 "Douglas Vineyard" <dvine@spicerand.com>

 To:
 "Jackie" <jsp@kc.rr.com>

 Sent:
 Thursday, March 12, 2009 11:45 AM

 Attach:
 Copy of Data Sheet for RE-Ox Hach.xls; TCEQ RE-Ox.doc; TCEQ RE-Ox Killeen Hach.doc; Data Sheet for RE-Ox.xls, TCEQ Email Killeen.pdf

 Subject:
 FW: Hach Inserts for City of Killeen

**D. Vineyard** 913-205-4773

From: Douglas Vineyard Sent: Thu 3/12/2009 10:31 AM To: Jackie; Douglas Vineyard Subject: Hach Inserts for City of Killeen

Jackie; Please also include the following emails in sequence;

Pat,

Thank you for taking the time to test the product with your analytical methods. Since your tests show no interference with the test equipment, then the Killeen situation becomes even stranger.

Thank you for your time. We will do an in-depth review of your submitted documents.

Thank you,

Marlo Wanielista Berg, P.E. Texas Commission on Environmental Quality Public Drinking Water (512) 239-6967 fax (512) 239-6050

>>> "Wiese, Pat" < PWIESE@hach.com> 2/23/2009 4:14 PM >>>

Marlo,

Attached please find a letter describing my summary of the work that was completed using the Hach DPD Chlorine Chemistries as well as a new experimental method for Free Chlorine in the presence of the RE-Ox product. Also attached is the data for the work completed. A second hardcopy will also be sent.

Please advise if you need anything else from Hach Company.

Best regards,

## Pat Wiese Application Scientist Hach Company P.O. Box 389 Loveland, CO 80539-0389 USA 1-800-227-4224 x 2609

<<TCEQ RE-Ox.doc>> <<Data Sheet for RE-Ox.xls>>

**D. Vineyard** 913-205-4773 Be Right"

February 23, 2009

Marlo Wanielista Berg, P.E. Texas Commission on Environmental Quality Public Drinking Water Section

Dear Ms. Berg:

I have evaluated the RE-Ox product received from RE-Ox, LLC for its reaction with the Hach DPD Free and DPD Total Chlorine Reagents. I also studied its interactions with free chlorine and with monochloramine and any influence the RE-Ox product may have on determining the residual free chlorine and monochloramine concentrations. The tests were run at the prescribed 1:50,000 and 1:100,000 recommended dilution ratios for treatment. I also ran the RE-Ox product at a 1:1000 dilution rate to investigate the product's response at higher levels in order to be able to detect a response that could be more easily detected with a spectrophotometer.

The RE-Ox product reacts with DPD Chlorine Reagents in a direct manner as if it were residual free chlorine. This conclusion was based on the chlorine value of 720 ppm supplied with the product received. At the dilution levels of 1:50,000 and 1:100,000 the product is barely detectable. When used in combination with added free chlorine or with monochloramine at the 1:1000 dilution ratio no interference was found in measuring free chlorine or monochloramine concentrations. The monochloramine solution included additional free ammonia in order to prevent the RE-Ox from converting the monochloramine to dichloramine. The RE-Ox quantitatively converted the free ammonia into additional monochloramine based on the amount of RE-Ox added. The pH of the RE-Ox product is listed as having a pH range of 6.5 - 7.5. The product sample received had a pH value of 7.14. The product will not have a pH effect on the DPD Chlorine Reagents in this pH range.

Based on the test results on this single sample of product, no problems were found in using DPD Free Chlorine or DPD Total Chlorine Reagents to determine free chlorine or chloramine residuals in the presence of the RE-Ox product.

Best regards,

Pat Wiese Application Scientist Hach Company P.O. Box 389 Loveland. CO 80539-0389 USA 1-800-227-4224 x 2609

#### Date: 2/19/09 Pat Wiese

Received Sample from Re-Ox LLC; Product is Cold Re-Ox, pH 7.14, 720 ppm Cl2. This is an "activated" NaOCI solution used as a scale inhibitor in DW distribution. NSF Approved; feed rate is 1:50,000 or 1: 100,000. Texas Commission of Environmental Quality (TCEQ) has been requiring utilities who are feeding this product to monitor for free chlorine to control. One utility, Lake Killeen, has gotten values all over the board. TCEQ is concerned as is the manufacturer. This is a chloraminated system which always has difficulty which poses problems for DPD Free Chlorine measurements anyway. TCEP and Re-Ox LLC wants to know if Re-OX product interferes with the DPD measurements. I am also interested in developing a communications link with TCEQ and also seeing how this product works with the modified Monochlor F method for determining free chlorine.

#### Experiment: RE-Ox and Free Chlorine Combinations

Method	Analyte	Sample	r	mg/L as Cl2	Observations
DPD Free	Free Chlorine	RE-Ox 1:1000		0.71	DPD Color stable and immediate
DPD Total	Total Chlorine	RE-Ox 1:1000		0.71	DPD Color stable and immediate
Exp. Free Chlorine	Free Chlorine	RE-Ox 1:1000		0.71	0.72 @ 15 minutes
Monochlor F	Monochloramine	RE-Ox 1:1000		0.02	No monochloramine detected
DPD Free	Free Chlorine	Free Chlorine Soln		0.74	Made from Hach Free Cl2 Ampule Std
DPD Total	Total Chlorine	Free Chlorine Soln		0.78	Made from Hach Free Cl2 Ampule Std
Exp. Free Chlorine	Free Chlorine	Free Chlorine Soln		0.73	Made from Hach Free Cl2 Ampule Std
DPD Free	Free Chlorine	RE-Ox 1:1000 spiked to same Free Cl2 conc.as above (0.73 - 0.78)		1.26	0.71 mg/L RE-Ox + 0.74 mg/L F-Cl2 = <b>1.45</b> mg/L as Cl2
DPD Total	Total Chlorine	RE-Ox 1:1000 spiked to same Free Cl2 conc.as above (0.73 - 0.78)		1.41	0.71 mg/L RE-Ox + 0.78 mg/L F-Cl2 = <b>1.49</b> mg/L as Cl2
Exp. Free Chlorine	Free Chlorine	RE-Ox 1:1000 spiked to same Free Cl2 conc.as above (0.73 - 0.78)		1.43	0.71 mg/L RE-Ox + 0.73 mg/L F-Cl2 = 1.44 mg/L as Cl2

<u>Method</u> DPD Free DPD Total Exp. Free Chlorine	<u>Analyte</u> Free Chlorine Total Chlorine Free Chlorine	<u>Sample</u> Re-Ox 1:1000 (4 hours old) Re-Ox 1:1000 (4 hours old) Re-Ox 1:1000 (4 hours old)
DPD Free DPD Total Exp. Free Chlorine	Free Chlorine Total Chlorine Free Chlorine	New Free Chlorine Dilution New Free Chlorine Dilution New Free Chlorine Dilution
Monochlor F	Monochloramine	Monochloramine solution
DPD Free	Free Chlorine	Monochloramine solution
DPD Total	Total Chlorine	Monochloramine solution
Exp Free Chlorine	Free Chlorine + Monochloramine	Monochloramine solution
Monochlor F	Monochloramine	50 ml monochloramine soln with excess free ammonia+ 50 ml 1:1000 RE-Ox
Monochlor F	Monochloramine	Same - Monochloramine + 1:1000 RE-Ox
DPD Free	Free Chlorine	Same - Monochloramine + 1:1000 RE-Ox
Exp. Free Chlorine	Free Chlorine + Monochloramine	Same - Monochloramine + 1:1000 RE-Ox
DPD Total	Free Chlorine	Same - Monochloramine + 1:1000 RE-Ox

#### Experiment: RE-Ox and Monochloramine Combinations

1

mg/L as Cl2	Observations
0.69 0.70 0.67	Stable immediately
0.80 0.80 0.75	
1.95	
0.07 1.82 1.93	<b>0.13 mg/L @ 1 minute;</b> <b>monochloramine breakthrough</b> Less than monochloramine; investigate No free chlorine present when Exp. Free Chlorine Method = Monochlor F value
1.32	Ox 1:1000; 0.975 mg/L Cl2 from monochloramine + 0.40 mg/L from RE-Ox that was converted to monochloramine = 1.38 mg/L as Cl2
1.31	Same should equal ~ 1.38 mg/L Cl2
0.05	Increased to 0.11 mg/L @ 1 minute due to monochloramine breakthrough
1.30	Did not compensate for monochloramine background; F-Cl2 + Monochloramine
1.26	Same should equal ~ 1.38 mg/L Cl2

Experiment: RE-Ox reaction with DPD Free Chlorine & DPD Total Chlorine Reagent plus an Experimental Free Chlorine method for

Method	Dilution	mg/L CI2	1
DPD Free Chlorine Rgt	Re-Ox 1:1000	0.68	1
DPD Total Chlorine Rgt	Re-Ox 1:1000	0.69	
Exp Free Chlorine Rgt	Re-Ox 1:1000	0.67	
DPD Free Chlorine Rgt	Re-Ox	0.00	
DPD Total Chlorine Rgt	Re-Ox	0.00	
Exp Free Chlorine Rgt	Re-Ox	0.00	
DPD Free Chlorine Rgt	Re-Ox	0.01	
DPD Total Chlorine Rgt	Re-Ox	0.00	
Exp Free Chlorine Rgt	Re-Ox	0.00	

.

HACH)

February 23, 2009

Marlo Wanielista Berg, P.E. Texas Commission on Environmental Quality Public Drinking Water

Dear Ms. Berg:

This communication is in reference to the data you had sent from the Killeen, Texas utility that is investigating the use of RE-Ox. I spoke with Randy Tucker (254-462-6376) this morning about the data and their treatment process.

This sounds like a very challenging water. I do not know if I can make a fair appraisal of the situation, but based upon the conversation this morning there are a number of issues that could be contributing to the erratic data. These issues may be independent of the use of the RE-Ox product.

- Killeen is purchasing a variable chloraminated water.
- Nitrification appears to be taking place in their storage reservoir based on influent and effluent total chlorine measurements.
- Several troublesome areas of low residual were noted within the distribution system.
- The pumps used to feed the RE-Ox may not be sufficient or properly set to maintain the correct feed rate of the RE-Ox product.

It would be my recommendation that one will need a full description of their process with established background data of the water before the use of RE-Ox. This would help establish if the data variability is due to RE-Ox use or if it is the normal variability in their supplied water or data gathering process. I am the middleman in this situation so I'm not sure how to further proceed with this. For me to further comment on the data variability would be speculation on my part; however based on the lab experiments with the RE-Ox product, I found no indication that the variability in the data is due to interference from RE-Ox in the test methods being used.

Best regards,

Pat Wiese Application Scientist Hach Company P.O. Box 389 Loveland, CO 80539-0389 USA 1-800-227-4224 x 2609 Microsoft Outlook Web Access

2/26/09 9:17 AM

🔩 Reply 🏩	Reply to all 🖐 Forward 🛛 🐴 🧩 🔺 🛷 Close 🥑 Help	
	rded this message on 2/26/2009 9:16 AM. ts can contain viruses that may harm your computer. Attachments may not d	isplay correctly.
From:	Wiese. Pat [PWIESE@hach.com]	Sent: Thu 2/26/2009 8:45 AM
То:	Marlo Wanielista Berg	
Cc:	Jason Peters	
Subject:	RE-Ox	
Attachments:	Data Modifications Killeen0140061 re-ox (3).xls(141KB)	
		View As Web Page

#### Marlo,

I went back and looked at the Killeen data again after my conversations with Randy Tucker at Killeen and some input from RE-Ox. I plotted the data again (Sheet Two - Hach Data) which for me shows things a little more clearly. There where a couple of data points that were not included on the Sheet One graphs. There does appear to be a significant impact of water quality test results after the addition of RE-Ox as you had noted. My work to date has all been on the direct reaction of the DPD chemistries with RE-Ox in the presence of chlorine or monochloramine. I am not able to study the impact of the action of RE-Ox on the biofilm or other distribution system deposits and that impact on test results.

As TCEQ reviews the data, there are two things that should be noted. The test results for free and total chlorine were obtained by Killeen using two different DPD methods for both free and total. Results listed as < 2.00 mg/L and expressed as x.xx mg/L were obtained using the Low Range Methods; results listed as > 2.0 mg/L and expressed only to one decimal, x.x mg/L, would have been determined using the High Range Method. This is important to note as the level of chloramine and organochloramine breakthrough in the HR DPD Free Chlorine method is significantly higher than in the LR method. This is due to the increased amount of indicator used in the HR method. If the RE-Ox is successfully reducing or eliminating the biofilm present, one would have to suspect that the background organic chloramines will temporarily increase significantly until the system re-establishes equilibrium with the RE-Ox feed. I would suspect this time interval would depend on the initial condition of the distribution system. I believe the free chlorine values are likely all false positives due to background interference and the fact already noted that free chlorine and free ammonia can not co-exist at those reported concentrations.

The increase in free ammonia levels after the RE-Ox feed could also be explained if the biofilm is being released or being made more reactive in the presence of the RE-Ox. This would allow the monochloramine to react with the organic carbon which would free up additional free ammonia from the monochloramine reaction.

Also, please note that the scale on the y-axis changes as we go further into the distribution system sampling sites.

I hope my explanations are of use to you as you sort through this situation. This may be a site where we could evaluate the Exp. Free Chlorine method to see if my theory that the free chlorine values as determined by DPD are really false positives in this particular situation.

Best regards,

#### Pat Wiese Application Scientist Hach Company P.O. Box 389 Loveland, CO 80539-0389 USA 1-800-227-4224 x 2609

Microsoft Outlook Web Access

<u>pwiese@hach.com</u> <u>www.hach.com</u>

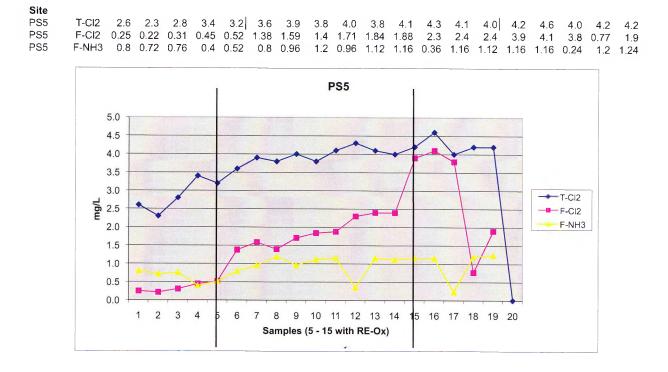
<<Data Modifications Killeen0140061 re-ox (3).xls>>

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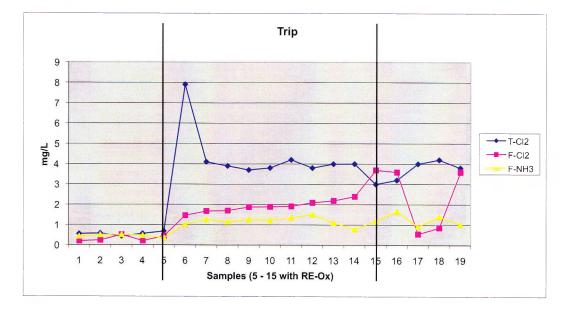
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#### Data Analysis by Sampling Site - Killeen, Texas



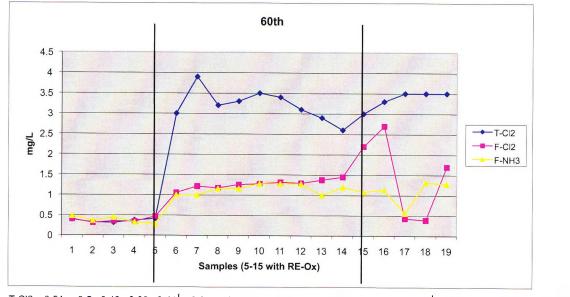
Tripp	T-CI2	0.55	0.58	0 44	0.56	0.68	79	41	39	37	3.8	42	3.8	4	4	3	32	1	12	38
		0.00	0.00	•	0.00	0.001			0.0	0.1	0.0	1.4	0.0	-	-	0	0.2	-	4.2	0.0
Tripp	F-Cl2	02	0.25	0.52	0.21	0.45	1 4 7	1.68	171	1.88	1 89	1 92	21	22	21	37	36	0.55	0.86	36
Tripp	F-NH3	0 44	0.52	0.52	0.48	0.36	1 0/1	1 28	1 16	1 28	1 24	1 36	1 5 2	1 1 2	0.8	12	1 69	0.02	1 /	1 0 4
111PP	1 14110	0.44	0.02	0.02	0.40	0.00	1.04	1.20	1.10	1.20	1.24	1.00	1.02	1.12	0.0	1.2	1.00	0.92	1.4	1.04



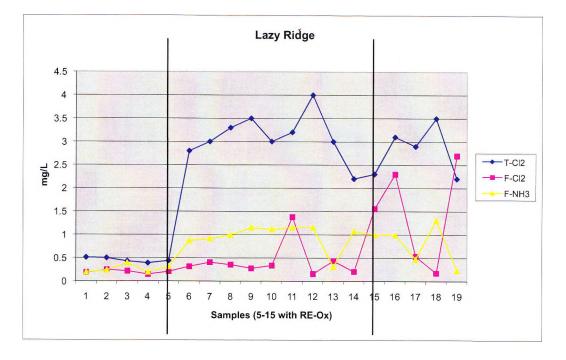
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 T-Cl2
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 0.31
 0.37
 0.41
 3
 3.9
 3.2
 3.3
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 3.4
 3.1
 2.9
 2.6
 3
 3.3
 3.5
 3.5
 3.5

 60th
 F-Cl2
 0.4
 0.31
 0.35
 0.34
 0.47
 1.06
 1.22
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 1.26
 1.28
 1.32
 1.3
 1.38
 1.45
 2.2
 2.7
 0.43
 0.39
 1.7
 60th
 F-NH3
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 0.36
 0.44
 0.32
 0.28
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 1.16
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 1.2
 1.08
 1.14
 0.56
 1.32
 1.32

 60th
 F-NH3
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 0.36
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Lazy RidgeT-Cl20.510.50.430.390.442.833.33.533.2432.22.33.12.93.52.2Lazy RidgeF-Cl20.190.250.220.150.210.320.410.360.280.341.380.160.440.211.562.30.540.182.7Lazy RidgeF-NH30.20.240.40.20.320.880.9211.161.121.160.321.08110.481.320.24

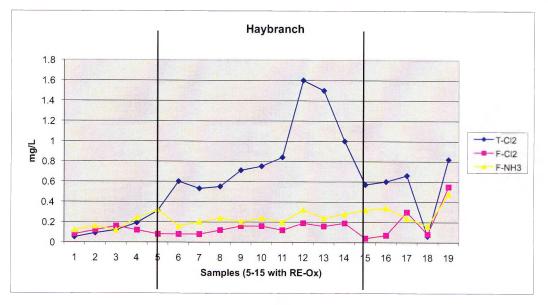


 Haybranch
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 1.5
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 0.6
 0.66
 0.06
 0.82

 Haybranch
 F-Cl2
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 0.16
 0.12
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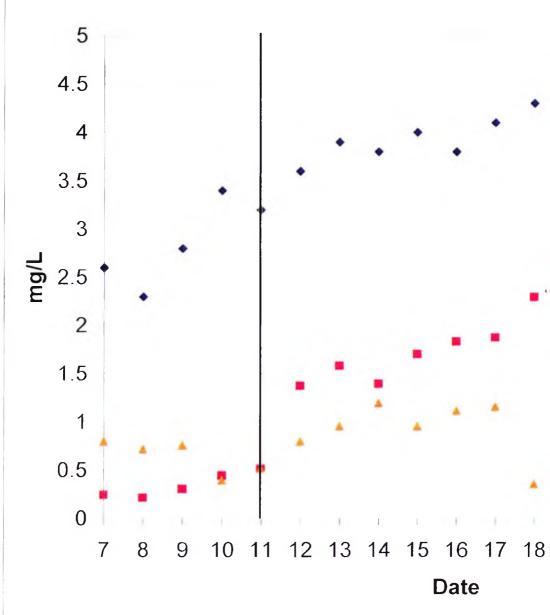
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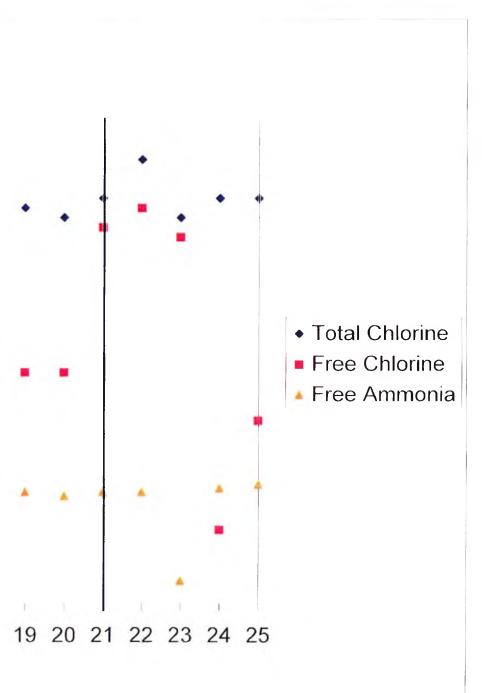
 Haybranch
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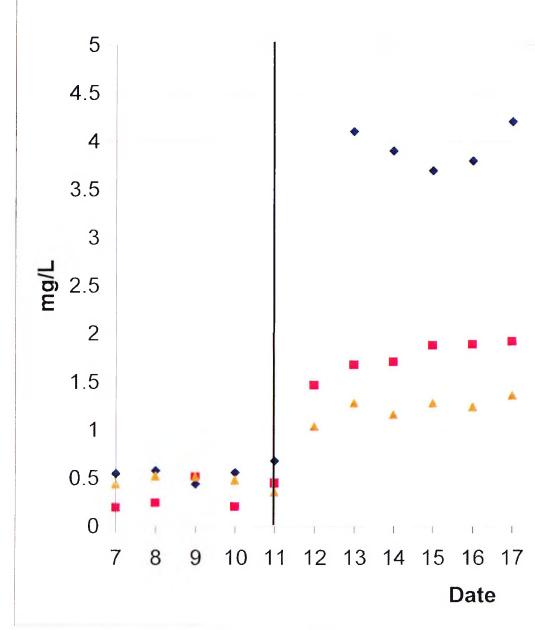
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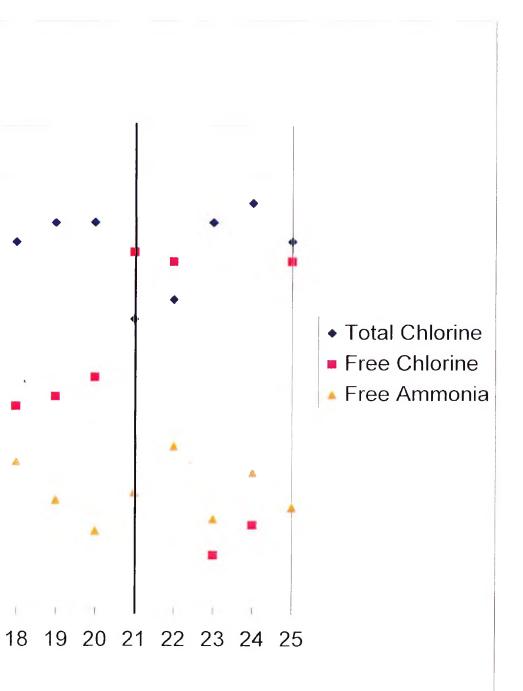
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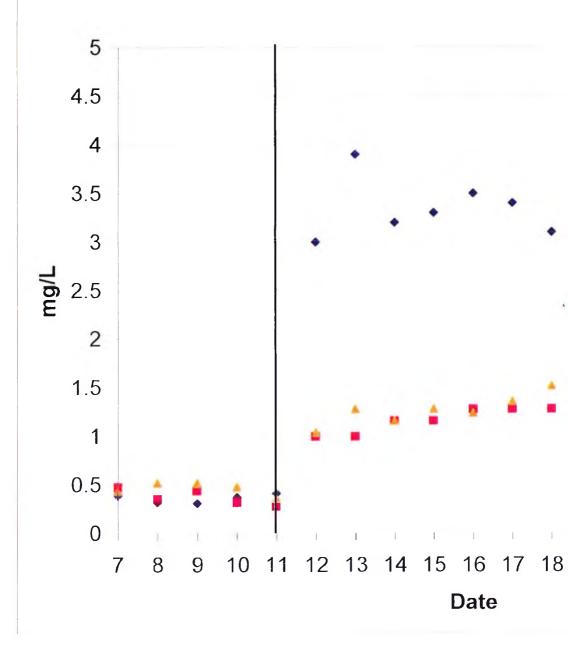


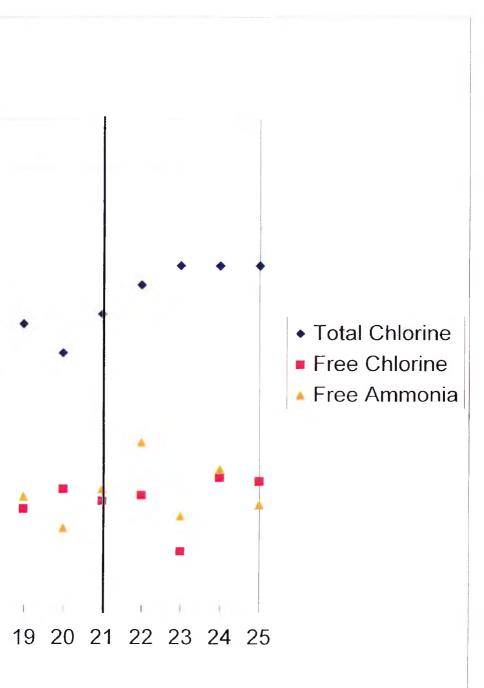
TRIPP

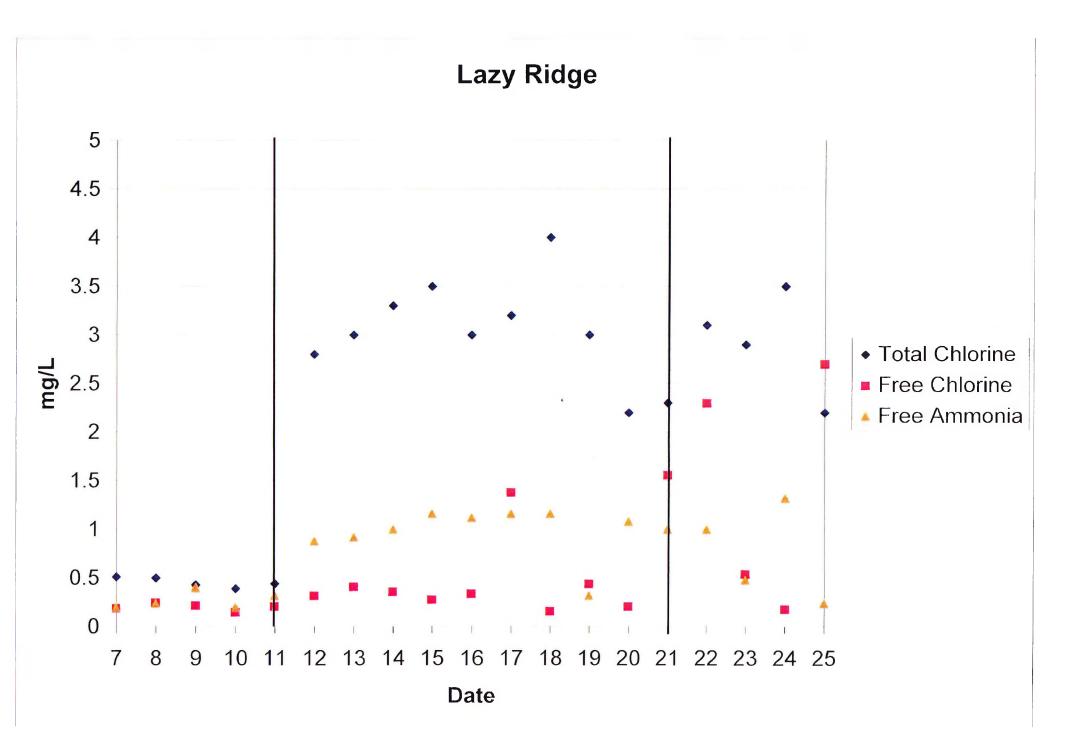


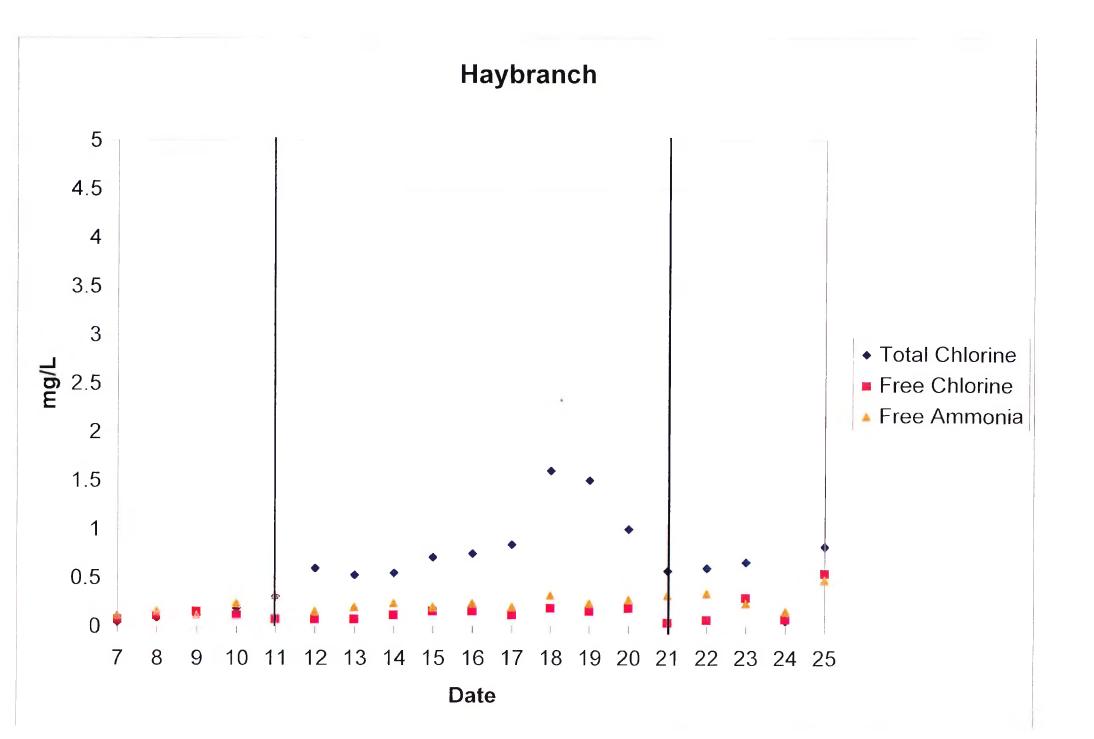


60th









## **Extending Free Chlorine Residuals in Surface Water/Well Water System**

Grant Terry Water Production Superintendent **City of Kerrville, Texas** 

November 2008

(.\*.) (Chaireas)
 (.) ad. Commissioner
 (.) Stave Ph() Commissioner
 (.) Nakery, P.G. Executing turners

PWS 1330001 ( () RN 101425 ( (N 5005) x

## TERAS COMMISSION ON ENVIRONMENTAL QUALITY

Protectine Texas by Reduce a mil Precentine Pollution

August 8: 2008

Mill Grant Ferry, Water Production Superintendent vity of Kerrythe 800 Junction Hwy Kerrythe, FX 78028-2215

City of Kerrville – PWS LD, 1330001 Kerr County, Texas

Dear Mr. Ferry

We received your fax dated June 12, 2008 regarding the notification of the City of Kerryille's proposed temporary injection of RE-OXR into the water supply. This notice was submitted in a cordance with the Texas Commission on Environmental Quality's (TCFQ) requirements specified in 30 TAC §290-39(j). The proposed project will involve the temporary installation of equipment to feed RE-OXR, a chlorine chemical, into the distribution system for 60 days in order to remove biofilm and other contaminants and lower the concentrations of disinfection byproducts. Based on our review, this project is **not considered a significant change** under 30 TAC §290.39(j)(1) and will not require the submittal of engineering plans and specifications for 1 C + Q review and approval prior to construction beginning as long as the following conditions are met:

- 1. All chemical storage and feed facilities must comply with TCEQ requirements specified in 30 FAC \$290.42(d)(6) and (7). Please be aware that these rules require adequate spill containment.
- 2. Sampling for disinfection byproducts must be conducted both before and during the temporary feed of Re-Ox 8
- 3. The temporary feed of RE-Oxie may not tast longer than 90 days from the date of first application. If the City wishes to use RE-Oxie on a permanent basis, they must first obtain TCEQ approval.
- 4. After completion of the study, the following must be submitted to the Technical Review and Oversight Team (MC-155).
  - The daily flow of the water and amount of RT UXB added.

Mr. Grant Terry, Water Production Superintendent Page 2 of 2 August 8, 2008

- The pH, free chlorine, total chlorine & free ammonia measurements at all sample sites
- during normal operating conditions before beginning the temporary feed of RE-Ox 8;
- The pH, free chlorine, total chlorine & free animonia measurements at all sample sites during the temporary RE-Ox® application; and
- A narrative description of the daily visual color inspections and any leaks, flaking, or other distribution disturbances found during the RE-OX® application period.

We note that RE-Ox® is NSF Standard 60 certified and that the product will be applied at a rate of 1 gallon per 50,000 gallons of water during the proposed 60-day study. We note that you plan to take two samples twenty days apart for THM's and HAA5's during the RE-Ox® application period and that you plan to sample at several locations in the distribution system.

# Please note that RE-Ox® is not a substitute for any part of the current disinfection procedures for the water system.

If you have questions concerning this letter, or if we can be of additional assistance, please contact me at the letterhead's address or by telephone at (512) 239-6967.

Sincerely Marlo Wanielista Berg, P.E

Technical Review & Oversight Team Public Drinking Water Section (MC 155) Water Supply Division

MEW CMO

cc: TCEQ San Antonio Regional Office – R13
 Ms. Vera Poe P.E., TCEQ Utility Technical Review Team (MC 153)
 Ms. Alicia Diehl, PhD, TCEQ Drinking Water Quality Team (MC 155)

### CITY OF KERRVILLE REOX STUDY SAMPLE RESULTS

SAMPLE TESTED	SITE NO.	First Set Samples 6/10/08	Second Set Samples 9/23/08	Third Set Samples 12/10/08
H				
Free Chlorine Residual		7.6	7.2	7.9
Total Chlorine Residual	G	3.8	0.6	0.9
Free Ammonia	SITE	3.0 N/A	N/A	1.0 N/A
TOC @ Site #1	#	2.121	1.126	1.901
UV-254 @ Site #1	-	0.010	0.080	0.022
TTHM @ Site #1		70.8	75.0	47.0
pH		7.7	7.5	7.9
Free Chlorine Residual		1.6	1.1	1.9
Total Chlorine Residual	S	4.4	2.3	2.0
Free Ammonia	SITE	N/A	N/A	N/A
TOC @ Site #2	#2	1.557	1.155	1.413
UV-254 @ Site #2	0	0.011	0.019	0.012
TTHM @ Site #2		44.6	44.0	31.0
pH		7.6	7.2	7.9
Free Chlorine Residual		1.4	1.2	0.9
Total Chlorine Residual	S	4.0	2.4	1.0
Free Ammonia	SITE	N/A	N/A	N/A
TOC @ Site #3	#3	2.265	1.557	1.681
UV @ Site #3		0.019	0.023	0.014
TTHM @ Site #3		61.7	41.0	42.0
SAMPLE SITES Site #1 Guadalupe RV Park Office Site #2 Comanche Trace 3706 Club View Ct. Site #3				
Stone Ridge				
505 Loma Vuelta				

#### CITY OF KERRVILLE LT-1 QUARTERLY TTHM SAMPLE RESULTS

	1st	2nd	3rd	4th	1st	2nd	3id	4th	1st	2nd	3rd QUARTER	4th
LOCATION	2006	2006	2006	2006	QUARTER 2007	2007	2007	2007	2008	2008 2008	2008	2008
2001 LIME CREEK	11 60	54 70	63 20	65 00	30 50	23.50	69.90	49.50	37_60	53.70	56.80	
2020 VISTA RIDGE	46 50	82.30	84.60	93.10	45 40	80.20	152.90	95.60	50.00	0.00	118.80	
2307 TRAILS END	8 90	1 10	0.00	64 90	32 00	86.70	84.90	0.00	3.60	80.40	2_70	
2801 COMANCHE TRACE	10 30	6 70	33 30	70 60	33.40	72.20	98.30	1.00	20.90	57_70	4.10	
518 WINGED FOOT	31 20	40.10	25 50	66 70	10.70	72.90	101.90	47.80	38.90	42.20	80.20	
725 MOORE	6 90	52 10	78,30	55 20	20 40	82.20	103.60	33.70	34.60	8.50	93.80	
QUARTERLY AVG	19.23	39 50	47 48	69 25	28 73	69 62	101.92	37.93	30.93	40.42	59.40	
RUNNING ANNUAL AVG	19 23	29 37	35 41	43 87	46.24	53.77	67 38	59.55	60_10	52.80	42.17	

READINGS ARE IN UG/L - MCL=80.0 UG/L or Parts Per Billion

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#### CITY OF KERRVILLE LT-2 SAMPLE RESULTS IDSE-TTHM YEAR 08-09

LOCATION	Feb-08	Apr-08	Jun-08	Aug-08	Oct-08	Dec-08	Feb-09	Apr-09	Jun-09	Aug-09	Oct-09	Dec-09
201- A MANOR	33.8	517	42.6	50 5	239							
209 STEPHANIE	27 6	57 0	36 3	49.6	22 5							
426 FLORIAN DR	397	52 7	95.7	81.9	36.3							
124 CARIBOU LN	34.8	56 8	73 0	45 4	28.4							
451 GUADALUPE ST	30 1	60 8	764	59 5	34.8							
2200 SAN JACINTO DR	43.2	90.1	142.9	135.0	79 1							
1796 ARCADIA LP	49 9	67 2	70 9	57 2	43.4							
1877 AIRPORT LP	65 7	66-3	56 7	112.4	68 3							
QUARTERLY AVG	40.6	62 8	743	739								
RUNNING ANNUAL AVG				62 9								

READINGS ARE IN UG/L - MCL=80.0 UG/L or Parts Per Billion

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#### CITY OF KERRVILLE DISTRIBUTION SYSTEM CHLORINE RESIDUAL LOG

Month	SE	EPTEMB	R	Year		2008											
	Field					·			1 1					r			
	Operator	Stadium	Stadium	Lois St.					Methodist			Kerrville	College	Comanche		Riverhill	Riverhill
	on Duty	#1	#2	Tank	Site No	& Residual	Site No.	& Residual	Enc	Travis	Summit	North	Cove	Trace	Spur 100		Standpip
1	RD	1.8	1.8	1.9	24	1.5	10	1.3	1								
2	RD	1.7	17	17	2	1.4	4	1 5	1								
3	MB	17	17	19	17	1.3	28	1.2	12	14	1.4	1.7	0.9	1.4	0.7	1 1	07
4	MB	1.6	16	1.6	6	14	5	1.3	1								
5	MB	1.7	17	1.9	7	1.2	25	1.5	1								
6	MB	1.5	1.5	1.7	26	1.0	12	1.2	1								
7	Zeke	16	16	18	25	1.2	20	14	1								
8	JL	1.7	1.7	20	19	13	21	11	1								
9	RD	1.9	1.9	1.9	9	1.5	10	14									
10	RD	18	18	1.9	16	1.4	4	15	11	1.6	1.5	1.6	0.8	1.5	0.8	13	0.9
11	MB	17	17	18	14	1.1	13	1.5									
12	MB	16	16	16	23	14	12	13	1								
13	MB	15	15	14	8	14	31	10									
14	RD	16	1.6	17	6	1.5	20	1.3									
15	RD	17	17	1.8	25	13	28	12									
16	RD	1.7	1.7	1.7	17	11	18	13									
17	MB	17	1.7	1.6	12	13	9	10	1.3	1.5	1.6	1.7	1.1	11	0.9	1.8	1.1
18	MB	2.1	2.1	1.8	24	1.5	23	19								1.0	
19	MB	19	1.9	1.8	4	17	3	11									
20	MB	1.7	1.7	1.7	15	1.3	11	15									
21	MB	17	1.7	17	14	14	31	13	1								
22	RD	18	1.8	19	16	15	4	1.5									
23	RD	19	1.9	1.8	25	13	27	1.6									
24	RD	18	1.8	18	3	1.4	22	13	12	17	19	1.9	1.0	1.3	0.8	1.7	0.7
25	MB	19	1.9	2.0	32	1.7	29	18							0.0		
26	MB	17	1.7	1.9	5	1.3	20	16									
27	MB	15	1.5	18	21	15	13	14									
28	MB	16	1.6	1.8	10	1.1	12	1.3									
29	MB	17	17	17	24	15	26	15									
30	MB	17	1.7	1.9	14	1.6	23	1.2									
AVERAGE		1.7	17	1.8		14		14	STORAGE 1	ANK AVG	13 T				MONTHLY	AVERAGE	1.5

#### CITY OF KERRVILLE DISTRIBUTION SYSTEM CHLORINE RESIDUAL LOG

Month	(	OCTOBE	R	Year		2008														
	Field Operator on Duty	Stadium #1	Stadium #2	Lois St. Tank	Site No. 8	Residual	Site No.	& Residual	Methodist Enc.	Travis	Summit	Kerrville North	College Cove	Comanche Trace	Spur 100	The Heights	Keystone	Ridgewood Elevated	Riverhill Elevated	Riverhill Standpipe
1	MB	1.7	1.7	1.8	15	1.4	19	1.2	1.6	1.5	1.5	1.7	1.2	1.4	0.8	N/A	0.5	1.0	1.6	1.0
2	RD	1.8	1.8	1.8	1	0.8	3	1.3												
3	RD	1.8	1.8	1.7	6	1.5	4	1.5												
4	RD	1.9	1.9	1.8	2	1.4	16	1.6												
5	RD	1.8	1.8	1.8	24	1.5	22	1.6												
6	MB	1.8	1.8	1.7	20	1.7	29	1.5												
7	MB	1.9	1.9	1.9	10	1.4	12	1.1												
8	RD	1.8	1.8	1.8	29	1.5	8	1.7	1.5	1.6	1.7	1.7	1.4	1.3	0.7	n/a	0.6	1.2	1.7	1.4
9	RD	1.8	1.8	1.9	5	1.3	7	1.0												
10	RD	1.7	1.7	1.9	18	1.2	24	1.5												
11	RD	1.8	1.8	1.8	16	1.5	31	0.8												
12	MB	1.7	1.7	1.7	27	1.6	17	1.1												
13	MB	1.8	1.8	1.9	19	1.2	30	1.4												
14	MB	1.5	1.5	1.8	15	1.1	13	1.3	·											
15	MB	1.5	1.5	1.7	11	1.5	32	1.6	1.3	1.4	1.0	1.2	1.0	1.3	0.9	n/a	0.5	0.3	1.4	1.2
16	JL	1.7	1.7	1.6	17	1.5	20	1.7												
17	JL	1.6	1.6	1.4	6	1.3	27	1.2												
18	ZH	1.9	1.9	1.7	4	1.7	25	1.5												
19	ZH	1.7	1.7	1.9	20	1.5	23	1.3												
20	ZH	2.1	2.1	1.9	7	1.5	26	1.5												
21	MB	2.0	2.0	1.7	21	2.0	22	0.9												
22	RD	1.9	1.9	1.8	16	1.5	2	1.4	1.2	1.6	1.3	1.4	1.1	1.4	0.7	na	0.7	0.5	1.5	1.3
23	RD	2.0	2.0	1.8	24	1.5	25	1.3												
24	ZH	1.8	1.8	1.6	4	1.3	19	0.8												
25	MB	1.7	1.7	1.7	32	1.5	4	1.6												
26	MB	1.6	1.6	1.6	14	1.2	18	1.5												
27	MB	1.7	1.7	1.7	3	1.3	27	1.6												
28	MB	2.0	2.0	1.9	29	1.5	28	1.8												
29	MB	19	1.9	1.9	8	1.8	20	1.8	1.4	1.3	1.4	1.6	1.0	1.4	0.9	2.3	1.3	0.5	1.7	1.5
30	Zeke	1.8	1.8	1.9	6	1.8	30	1.6												
31	Zeke	1.8	1.8	1.8	19	1.0	7	1.0												
AVERAGE		1.8	1.8	1.8		1.4		1.4	STORAGE I	ANK AVG	1.3					MC	INTHLY AVER	RAGE		1.6

#### CITY OF KERRVILLE DISTRIBUTION SYSTEM CHLORINE RESIDUAL LOG

Month		OVEMBE	R	Year		2008										-, -				
	Field Operator on Duly	Stadium #1	Stadium #2	Lois St Tank	Site No.	& Residual	Site No	& Residual	Methodist Enc	Travis	Summit	Kerrville North	College Cove	Comanche Trace		The Heights	Keystone	Ridgewood Elevated	Riverhill Elevated	Riverhill Standpipe
1	Zeke	1.8	1.8	1.9	15	1.3	4	1.8	1											
2	MB	2.1	2.1	2.0	16	1.9	20	2.0	]								1			
З	MB	1.7	1.7	2.2	24	1.7	17	1.3												
4	MB	19	19	2.0	1	1,1	3	1.5	]											
5	Zeke/Joe	1.8	1.8	1.9	4	1.5	6	1.7	1.3	1.6	1.5	1.5	1.6	1 3	09	2.0	1.7	16	1.7	1.6
6	JL	19	1.9	2.0	5	1.9	8	1.7												
7	RD	18	1.8	19	2	1.5	28	16	]											
8	RD	19	19	1.8	6	1.6	19	1.4												
9	MB	1.7	1.7	2.0	7	1.3	25	1.5												
10	MB	18	18	1.9	29	1.5	17	1,2	1											
11	MB	1.9	19	1.7	32	1.6	26	1.4												
12	MB	1.8	18	1.9	11	1.6	12	1.0	1.4	1.5	1.3	1.7	1.2	1.6	08	16	1.6	1.4	1.8	1.5
13	RD	1.9	1.9	2.0	13	1.5	15	1.3												
14	RD	1.9	1.9	1.9	31	1.1	29	1.5												
15	RD	1.8	1.8	1.9	22	1.6	2	1.4												
16	ZEKE	1.8	1.8	1.9	6	1.5	20	1.7												
17	MB	1.9	1.9	1.6	24	1.5	4	1.8												
18	JL	1.4	14	1.7	18	14	20	14												
19	RD	1.8	1.8	1.6	25	1.3	11	1.4	1.5	1.7	15	1.6	13	15	1.0	1_4	1.3	1.6	18	16
20	RD	1.8	18	16	21	1.2	23	11									12			
21	RD	1.9	1.9	1.7	16	1.6	19	1.2												
22	RD	2.0	2.0	1.7	2	1.4	12	1.3												
23	MB	2.2	2.2	1.6	7	1.3	26	1.6												
24	MB	1.7	1.7	1.5	10	1.5	27	1.8												
25	MB	2.2	2.2	17	28	1.8	25	1.5												
26	MB	2.1	2.1	19	20	1.9	5	1.8	1.7	1.7	1.8	2.1	1.2	1.6	1.0	1.5	18	11	1.5	1.1
27	RD	19	1.9	18	29	15	32	1.4												
28	RD	2.0	2.0	2.0	31	1.0	17	1.3												
29	RD	1.9	19	18	16	16	2	13												
30	MB	2.1	2.1	19	4	19	11	1.5												1
AVERAGE		1.9	1.9	1.8		15		1 15	STORAGE I	ANK AVG	1.5		······	*************		MC	NTHLY AVER	AGE	- 1	1.7

## **Restoring Total Chlorine Residuals at Lancaster Water Utility**

Lancaster, Texas August – November 2008 By Mike Owens RE-Ox LLC

Lancaster is a suburban community, approximately 17.5 miles southeast of Dallas, Texas. Lancaster Water Utility (LWU) purchases an average of 4.5 million gallons per day (MGD) of fresh water from Dallas Water Utilities (DWU) and has experienced difficulty extending total chlorine residuals to the ends of its system for the past four years. In an effort to more effectively address this problem, DWU and LWU agreed to a trial of the RE-Ox® scale deposition control product. Previous treatment efforts have been centered on a variety of flushing programs. Unlike simple flushing, the addition of RE-Ox provides the key benefit of breaking up the persistent elements of chlorine demand residing in the water/scale/pipe wall interface.

Within the trial, RE-Ox would be considered fully effective if the chlorine demand and the level of disinfection by-products (DBP) were reduced at both the Bonnie View Storage Tank discharge and the maximum residency sites (MRS) of the Lancaster system. These expected results were to be obtained without altering (i.e., without a measurable additional chlorine contribution) the chloramination chemistry of the incoming water.

At the conclusion of the trial, RE-Ox proved to be effective in reducing chlorine demand and DBP levels at the Bonnie View Storage Tank. However, the trial concluded prior to the high residual "front" reaching the maximum residency sites. It is the recommendation of RE-Ox LLC that the trial period be extended to allow the MRS to enjoy the same water quality improvement as observed in the bulk of the distribution system during the trial.

#### Background

Large wholesale utility systems experience nitrification development in long supply lines especially during the warm water months. This problem continues into the smaller retail

systems, such as LWU, making difficult the delivery of a strong chlorine residual to the end customer. By eliminating both the chlorine reducing demand and the development of DBP <u>without</u> addition or modification of the chlorine chemistry, a fully effective RE-Ox treatment would provide a substantial advantage over other treatment options such as rechlorination.

After the collection of baseline data, the initial trial design called for a 30-day treatment of an isolated section of the system (approximately 10% of total water used – 0.5 MGD) comprising Lancaster Vault II, the Bonnie View Storage Tank, and two maximum residency sites (MRS) – Lancaster Municipal Utility District (MUD) and 933 Waynelee Drive. These testing guidelines were developed by DWU, LWU, and RE-Ox LLC to ascertain the capabilities of the RE-Ox product, and to evaluate any potential effects on water quality. DWU's lab agreed to perform biweekly testing at the chosen sites.

#### **Trial Execution**

Prior to the start of the trial, the Bonnie View Storage Tank, Lancaster Vault II, and the DWU supply line to the tank were off-line for at least a year. The system was restarted and baseline data was taken in mid-August. After the baseline period, DWU determined that a hypochlorination of the supply line and the tank were required in order to maintain a consistent water quality. Immediately after hypochlorination, bacteria counts in the Bonnie View Storage Tank were <2; however, they returned to TNTC (too numerous to count) within a week. As source water quality stabilized, RE-Ox treatment was initiated (August 26<sup>th</sup>).

Within days after the RE-Ox treatment began, the actual flow rate was measured at 2.4 MGD (five times the expected value), RE-Ox dosing was elevated from 20 gallons per day (GPD) to 120 GPD to maintain a ratio of 1:20,000.

In the following 28 days, chlorine demand in the tank and the DBP levels were significantly reduced from the source water at the Bonnie View Storage Tank discharge; however, little change occurred in the MRS. Flushing tests revealed that the test section was not isolated from the rest of the system. At this point, LWU and DWU agreed to extend the trial by treating the entire Lancaster distribution system while maintaining biweekly testing at the MRS.

The RE-Ox dosage ratio was reduced to approximately 1:41,000 due to the high volume of water (4.5 MGD) to be treated at the Lancaster Vault I (Houston School Road) location. As observed

on the attached residual maps, residuals in much of the system were restored within a few days with the addition of RE-Ox at Lancaster Vault I, otherwise known as the "high pressure" side of the system. The movement of the high/low residual "front" was tracked over the following weeks by extensive field measurement of chlorine residuals and low volume flushes of particulate matter.

As an appendix to this report the following data sets are included:

- 1. RE-Ox personnel maps of residual progression for both the "low pressure" (Vault II) and "high pressure" (Vault I) RE-Ox treatment.
- 2. DWU laboratory test results for the chosen sampling points.
- 3. RE-Ox personnel spreadsheets of chlorine residual sampling data.

RE-Ox field logs are available in PDF format on CD-ROM upon request.

#### **Post Termination Summary**

Daily logs reflect well over one half of the LWU system had developed 1.5 ppm residuals prior to termination of the trial.

During the trial:

- 1. DWU provided LWU with an average chlorine residual of approximately 2.0 ppm at Lancaster Vault II and approximately 3.0 ppm at Lancaster Vault I.
- High and low pressure zones could not be effectively separated (valves in unknown presentation, opened or closed). Flushing direction was unknown due to blending of high and low pressure zones. Therefore, treatment was moved to Lancaster Vault I and continued another month and a half.
- Prior to the initial RE-Ox injection, the DWU line to the Bonnie View Storage Tank (6 million gallon storage tank at Lancaster Vault II), was hypochlorinated to make possible sustained chlorine residuals in the source water.
- 4. MRS sampling site heterotrophic plate counts (HPC) and trihalomethanes (THM) were lowered.
- 5. The Saturation Index (corrosivity) was not affected by RE-Ox treatment.

- 6. The average system-wide water flow (water used plus flushing water) for the combined years of 2006 and 2007 was 131.9 million gallons (MG) for October and 117.5 MG for November. During the RE-Ox trial in 2008, 151.0 MG and 125.6 MG flowed through the system in October and November respectively. This represents an increase of 14% and 7% for October and November respectively. The RE-Ox field data was collected with brief low volume flushes amounting to a small fraction of the extra water flow. The majority of flush water was exported at the MRS sites.
- 7. Significant particulate matter was exported from the system in the downtown areas of the city.

#### Conclusion

The combination of RE-Ox scale deposit control and higher water flows allowed DWU residuals to extend further and at a more pronounced level than the other programs instituted over the previous four years prior to the termination of the trial.

The RE-Ox treatment was shown to be effective in reducing chlorine demand and DBP levels at the Bonnie View Storage Tank and throughout much of the distribution system. However, the trial concluded prior to the high residual "front" reaching the maximum residency sites. It is the recommendation of RE-Ox LLC that the trial period be extended to allow the MRS to enjoy the same water quality improvement as observed in the bulk of the distribution system during the trial.

#### **Contact Information**

Mike Owens RE-Ox LLC 432 Donaldson Lane Waco, TX 76706 Phone: 254.709.5049

*RE-Ox is a registered trademark of RE-Ox LLC* 

Appendix 1

RE-Ox® Personnel Maps of Residual Progression for Both the "Low Pressure" (Vault II) and "High Pressure" (Vault I) RE-Ox Treatment

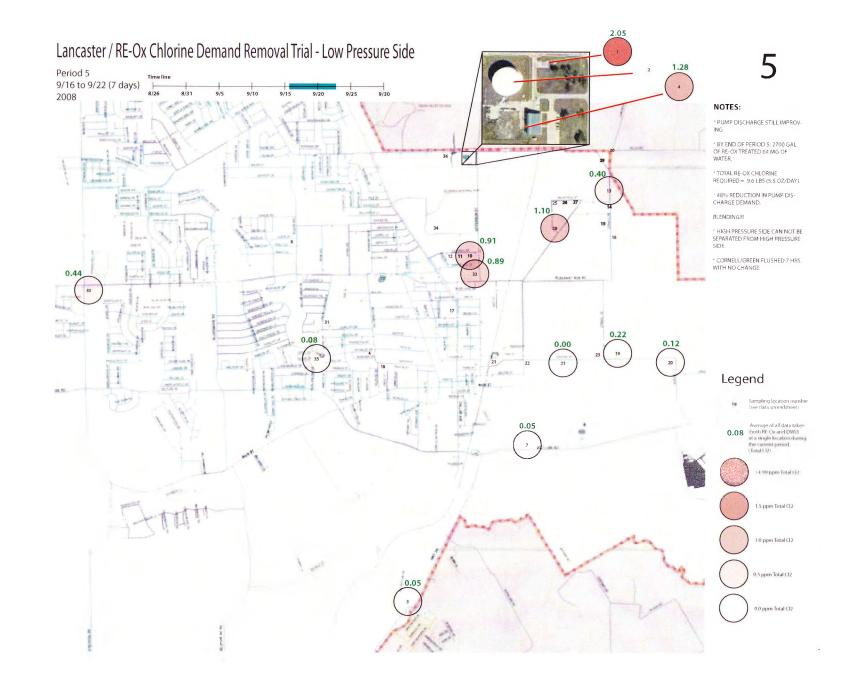
RE-Ox is a registered trademark of RE-Ox LLC



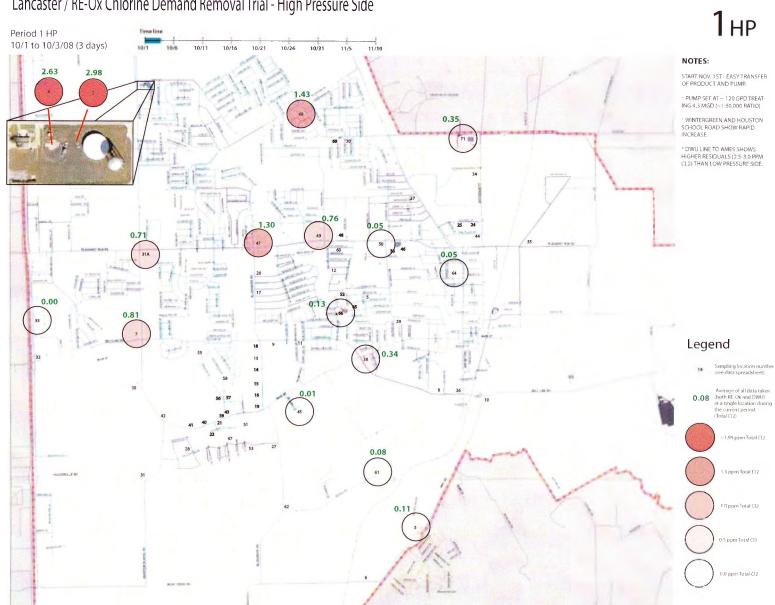


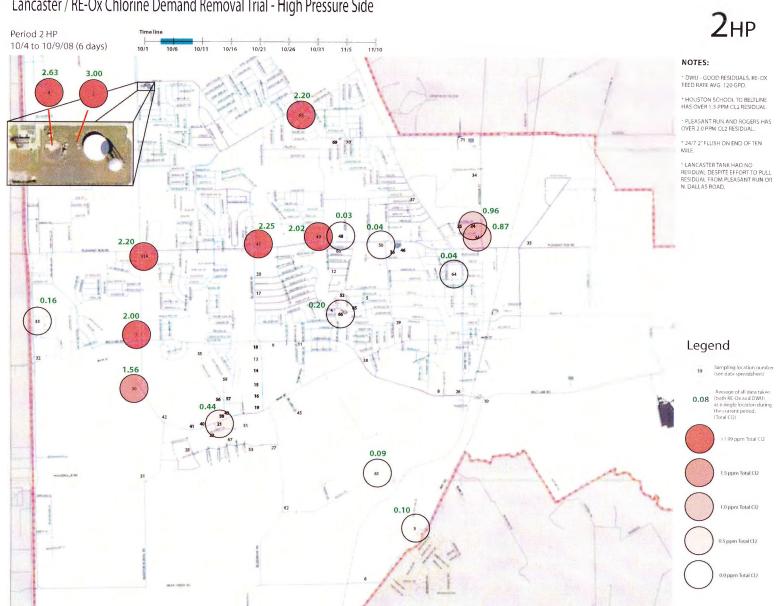


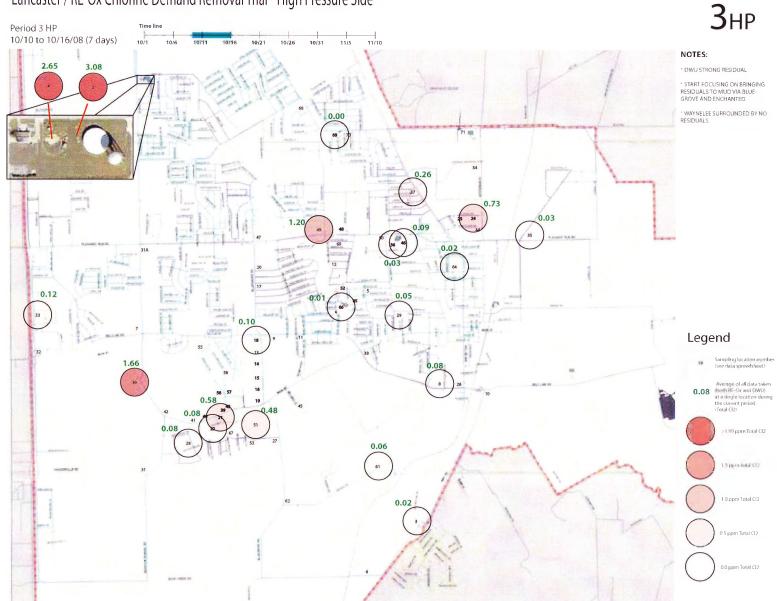


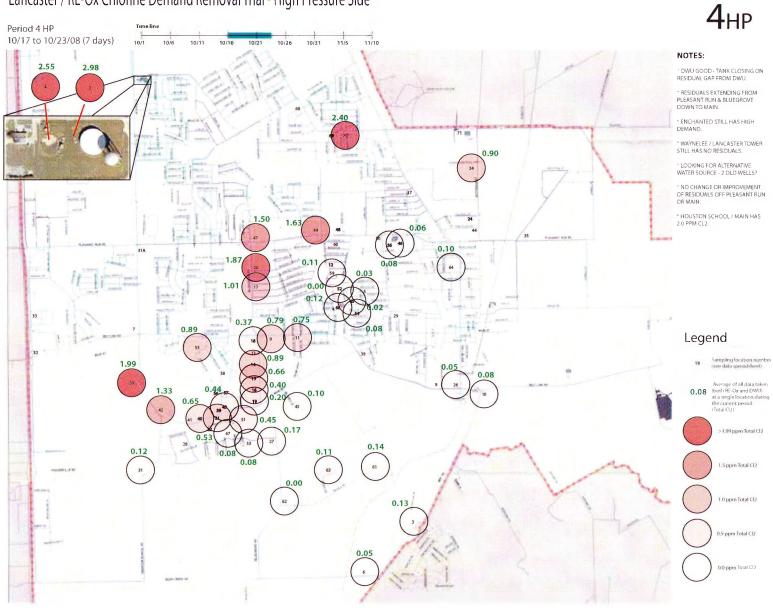


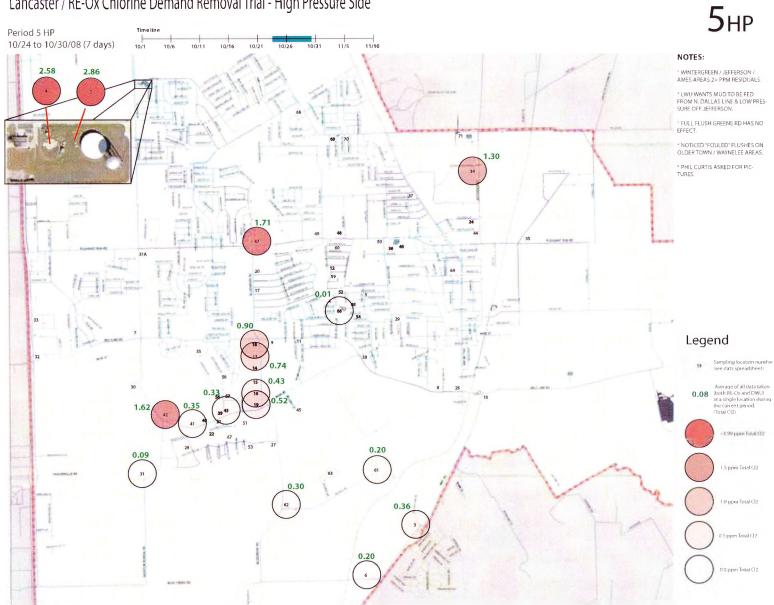














Appendix 2

Dallas Water Utilities' (DWU) Laboratory Test Results for the Chosen Sampling Points

									LAN	CASTER	R VAULT	II (Bonr	nieview	)										
		FIELD UREME	NTS							DE LABOR							Me	XE tals		ABOR	ATOR	IES THMs		
Parameter	Total Chlorine	рН	т	Total Chiorine	рН	т	Alkalinity	Total Hardness	Ca Hardness	Mg Hardness	Saturation Index	нрс	Free NH3	Nitrate	Nitrite	Cu	Fe	Pb	Mn	BrC 2CH	Br3CH	сізсн	Br2CICH	Total THMs
Units MCL/MCLG	mg/L 0.5-4.0	>7.0	°C	mg/L	>7.0	°C	mg/L CaCO <sub>3</sub>	mg/L CaCO <sub>3</sub>	mg/L CaCO <sub>3</sub>	mg/L CaCO <sub>3</sub>	(corrosivity)	cfu/100mL	mg/Las N	mg/Las N	mg/Las N	mg/L	mg/L	mg/L	mg/L	mg/L	mg/L	mg/L	mg/L	mg/L
AL	0.5-4.0	>7.0		0.5-4.0	>7.0									10	1	1.3		/0		0	0	0.07	0.06	0.08
2 <sup>ary</sup> MCL*		6.5-8.5			6.5-8.5						Noncorrosive	<500				1.000	0.300	0.015	0.050					
21-Aug-08	2.7	8.6	28.7	2.35	8.3	28	44	87	75	12	0.03	< 2	0.20	0.43	0.110	<0.010	<0.030	<0.012	<0.010	0.005	<0.001	0.103	<0.001	0.108
26-Aug-08	1.8	8.2	27.9	1.60	8.2	28	48	82	69	13	-0.09	< 2	0.30	0.46	0.180	<0.010	<0.030	<0.012	<0.010	0.005	<0.001	0.111	<0.001	0.116
28-Aug-08	2.3	8.4	29.2	2.15	8.4	28	48	81	70	11	0.15	< 2	0.05	0.38	0.110	<0.010	<0.030	<0.012	<0.010	0.005	<0.001	0.097	<0.001	0.102
2-Sep-08	2.0	8.2	28.5	1.70	8.2	28	45	84	66	18	-0.12	< 2	0.25	0.35	0.120	<0.010	<0.030	<0.012	<0.010	0.004	<0.001	0.081	<0.001	0.085
4-Sep-08	2.1	8.4	27.9	2.10	8.3	28	43	78	69	9	-0.04	< 2	0.28	0.40	0.100	<0.010	<0.030	<0.012	<0.010	0.005	<0.001	0.097	<0.001	0.102
9-Sep-08	2.2	8.5	26.6	1.85	8.4	26	44	74	63	11	0.01	< 20	0.24	0.49	0.050	<0.010	<0.030	<0.012	<0.010	0.004	<0.001	0.047	<0.001	0.051
11-Sep-08	2.2	8.4	27.0	1.55	8.4	27	45	75	65	10	0.04	< 2	0.28	0.50	0.130	<0.010	<0.030	<0.012	<0.010	0.002	<0.001	0.039	<0.001	0.041
16-Sep-08	2.3	8.3	27.0	2.30	8.7		53	81	75	6	0.48	< 2	0.41	0.43	0.085	<0.010	<0.030	<0.012	<0.010	0.002	<0.001	0.024	<0.001	0.025
18-Sep-08	1.8	8.4	24.8	1.25	7.9	25	47	76	68	8	-0.47	< 2	0.29	0.38	0.130	<0.010	<0.050	<0.012	<0.010	0.003	<0.001	0.040	<0.001	0.043
23-Sep-08	2.5	8.8	26.3	2.15	8.4	26	49	92	80	12	0.15	2	0.25	0.35	0.100	<0.010	<0.030	<0.012	<0.010	0.003	<0.001	0.033	<0.001	0.036
25-Sep-08	2.7	8.7	24.7	2.25	8.7	26	45	83	73	10	0.34	< 2	0.19	0.41	0.050	<0.010	<0.030	<0.012	<0.010	0.002	<0.001	0.026	<0.001	0.028
2-Oct-08										-														
9-Oct-08																								
16-Oct-08																								
23-Oct-08																								

MCL : Maximum Contaminant Level

MCLG : Maximum Contaminant Level Goal

AL : Action Level

ND : Non-detected
: Non-enforceable

									BC	DNNIEV	IEW TAN	IK DISC	HARG	E										
		FIELD																XE	NCO L	ABOR	ATOR	ES		
	MEAS	UREME	NIS						MEA	SUREME	15						Me	tals				THMs		
Parameter	Total Chlorine	pН	т	Total Chlorine	pН	т	Alkalinity	Total Hardness	Ca Hardness	Mg Hardness	Saturation Index	HPC	Free NH3	Nitrate	Nitrite	Cu	Fe	Pb	Mn	BrCl2CH	Br3CH	СІЗСН	Br2CICH	Total THMs
Units	mg/L	_	°C	mg/L		°C	mg/L CaCO3	mg/L CaCO3	mg/L CaCO3	mg/L CaCO3	(corrosivity)	cfu/100mL	mg/Las N	mg/Las N	mg/Las N	mg/L	mg/L	mg/L	mg/L	mg/L	mg/L	mg/L	mg/L	mg/L
MCL/MCLG	0.5-4.0	>7.0		0.5-4.0	>7.0									10	1	1.3		/0		0	0	0.07	0.06	0.08
AL 2ary MCL*		6.5-8.5			6.5-8.5						Noncorrosive	<500				1.000	0.300	0.015	0.050					
21-Aug-08	1.40	8.4	28.4	1.10	8.4	28	44	82	72	10	0.10	< 2	0.35	0.44	0.160		< 0.030	<0.012	<0.010	0.003	<0.001	0.066	<0.001	0.069
26-Aug-08	0.63	8.0	27.7	1.55	8.1	28	47	80	73	7	-0.18	413	0.30	0.45	0.170	<0.010	<0.030	<0.012	<0.010	0.004	<0.001	0.084	<0.001	0.087
28-Aug-08	0.85	8.2	28.3	0.60	8.1	28	48	82	71	11	-0.17	> 738	0.07	0.41	0.180	<0.010	<0.030	<0.012	<0.010	0.004	<0.001	0.084	<0.001	0.088
2-Sep-08	1.04	8.1	28.4	0.90	8.1	28	45	76	68	8	-0.21	505	0.33	0.35	0.150	<0.010	<0.030	<0.012	<0.010	0.004	<0.001	0.070	<0.001	0.074
4-Sep-08	1,13	8.1	28.0	1.00	7.6	28	44	79	70	9	-0.72	136	0.41	0.4	0.090	<0.010	<0.030	<0.012	<0.010	0.005	<0.001	0.053	<0.001	0.058
9-Sep-08	1.14	7.9	27.3		8.0	26	45	74	62	12	-0.37	40	0.33	0.53	0.080	<0.010		<0.012			<0.001		<0.001	
11-Sep-08	1.19	8.0	26.8		8.1	27	46	75	65	10	-0.26	100	0.35	0.53	0.120	<0.010	<0.030	<0.012	<0.010	0.003	<0.001	0.041	<0.001	0.043
16-Sep-08	1.16	8.6	26.2		8.2		46	78	70	8	-0.14	6	0.52	0.45	0.145	<0.010	<0.030	<0.012	<0.010	0.002	<0.001	0.024	<0.001	0.026
18-Sep-08	1.40	8.2	25.1	1.05	8.0	25	46	78	66	12	-0.38	70	0.31	0.44	0.175	<0.010	<0.050	<0.012	<0.010		<0.001	0.030	<0.001	0.032
23-Sep-08	1.50	8.4	26.3	1.15	8.1	26	49	91	79	12	-0.15	375	0.19	0.42	0.140	<0.010	<0.030	<0.012	<0.010	0.003	<0.001	0.031	<0.001	0.034
25-Sep-08	1.80	8.6	26.1	1.75	8.4	26	47	85	74	11	0.1	< 20	0.22	0.46	0.050	<0.010	<0.030	<0.012	<0.010	0.003	<0.001	0.029	<0.001	0.032
2-Oct-08																								
9-Oct-08																								
16-Oct-08																								
_																								
23-Oct-08																								

MCL : Maximum Contaminant Level

MCLG : Maximum Contaminant Level Goal

AL Action Level

ND : Non-detected

\* Non-enforceable

									LAI	NCASTE	RVAUL	T I (Hou	ston So	ch)										
		FIELD UREME	NTS							DE LABOR							Me	XI stals	ENCO		ATOR	IES THMs		
Parameter	Total Chlorine	ρН	т	Total Chlorine	рН	т	Alkalinity	Total Hardness	Ca Hardness	Mg Hardness	Saturation Index	HPC	Free NH3	Nitrate	Nitrite	Cu	Fe	Pb	Mn	BrCi2CH	Br3CH	сізсн	Br2CICH	Total THMs
Units MCL/MCLG	mg/L	>7.0	°C	mg/L	>7.0	°C	mg/L CaCO <sub>3</sub>	mg/L CaCO <sub>3</sub>	mg/L CaCO <sub>3</sub>	mg/L CaCO <sub>3</sub>	(corrosivity)	cfu/100mL	mg/Las N	mg/Las N	mg/Las N	mg/L	mg/L	mg/L	mg/L	mg/L	mg/L	mg/L	mg/L	mg/L
AL	0.5-4.0	>7.0		0.5-4.0	>7.0									10	1	1.3		/0 0.015		0	0	0.07	0.06	0.08
2 <sup>ary</sup> MCL*		6.5-8.5			6.5-8.5	<u> </u>					Noncorrosive	<500				1.000	0.300	0.010	0.050	<u> </u>				
21-Aug-08																								
26-Aug-08																					-			
28-Aug-08																								
2-Sep-08																								
4-Sep-08																								
9-Sep-08																					-			
11-Sep-08												•												
16-Sep-08																								
18-Sep-08																								
23-Sep-08																								
25-Sep-08																								
2-Oct-08	3.1	8.6	25.7	2.70	8.3	32	57	83	68	15	0.03	< 2	0.17	0.33	0.058	<0.010	<0.030	<0.012	<0.010	0.004	<0.001	0.024	<0.001	0.029
9-Oct-08	3.5	8.4	25.3	2.95	8.6	24	49	84	72	12	0.28	< 2	0.17	0.46	0.025	<0.010	<0.050	<0.012	<0.010	0.002	<0.001	0.022	<0.001	0.025
16-Oct-08	3.2	8.1	23.8	2.85	8.5	24	51	91	79	12	0.22	< 2	0.42	0.37	0.060	<0.010	<0.030	<0.012	<0.010	0.002	<0.001	0.015	<0.001	0.016
23-Oct-08	3.2	8.4	22.1	2.80	8.6	24	50	93	79	14	-0.45	< 2	0.16	0.29	0.060	<0.010	<0.030	<0.012	<0.010	0.007	<0.001	0.029	0.003	0.039

MCL Maximum Contaminant Level

MCLG : Maximum Contaminant Level Goal

AL : Action Level

ND : Non-detected

Non-enforceable

										9	33 WAYI	NELEE												
		FIELD UREME	NTS														Me	XE			ATOR	THMs		
Parameter	Total Chlorine	рН	т	Total Chlorine	рН	т	Alkalinity	Totai Hardness	Ca Hardness	Mg Hardness	Saturation Index	нрс	Free NH3	Nitrate	Nitrite	Cu	Fe	РЬ	Mn	BrCl2CH	Br3CH	Сізсн		Total THMs
Units	mg/L	_	°C	mg/L		°C	mg/L CaCO3	mg/L CaCO3	mg/L CaCO3	mg/L CaCO3	(corrosivity)	cfu/100mL	mg/Las N	mg/Las N	mg/Las N	mg/L	mg/L	mg/L	mg/L	mg/L	mg/L	mg/L	mg/L	mg/L
MCL/MCLG	0.5-4.0	>7.0		0.5-4.0	>7.0									10	1	1.3		/0		0	٥	0.07	0.06	0.08
AL 2ary MCL*		6.5-8.5			6.5-8.5						Noncorrosive	<500				1.000	0.300	0.015	0.050		<u> </u>		<u> </u>	
21-Aug-08	ND	8.0	28.5	<0.10	8.1	28	54	86	76	10	-0.08	> 738	<0.04	1.3	<0.006	< 0.010		<0.012		0.002	<0.001	0.040	<0.001	0.042
26-Aug-08	0.13	7.2	30.1	0.10	7.9	28	53	84	76	8	-0.26	> 738	0.04	1.4	0.01	<0.010	0.118	<0.012	<0.010	0.003	<0.001	0.088	<0.001	0.091
28-Aug-08	0.12	7.8	29.0	<0.10	8.0	28	51	90	80	10	-0.17	> 738	0.06	0.85	0.35	<0.010	<0.030	<0.012	<0.010	0.004	<0.001	0.080	<0.001	0.084
2-Sep-08	0.04	7.8	29.0	<0.10	8.0	83	51	88	77	11	-0.19	2765	<0.04	1.14	0.006	<0.010	0.118	<0.012	<0.010	0.004	<0.001	0.081	<0.001	0.085
4-Sep-08	0.08	7.8	27.9	<0.10	7.9	28	48	84	79	5	-0.33	155	<0.04	1.2	0.003	0.010	<0.030	<0.012	<0.010	0.004	<0.001	0.057	<0.001	0.061
9-Sep-08	0.11	7.7	26.9	0.15	7.6	26	45	79	72	7	-0.72	760	0.16	1.2	<0.006	<0.010	0.118	<0.012	<0.010	0.004	<0.001	0.047	<0.001	0.051
11-Sep-08	0.08	8.0	28.4	0.10	8.2	27	49	79	68	11	-0.07	710	<0.04	1.27	0.007	<0.010	<0.030	<0.012	<0.010	0.003	<0.001	0.047	<0.001	0.050
16-Sep-08	0.13	8.0	27.6	<0.10	7.9		49	89	75	14	-0.34	455	0.13	1.16	<0.006	0.014	<0.030	<0.012	<0.010	0.002	<0.001	0.027	<0.001	0.029
18-Sep-08	0.03	8.2	27.2	<0.10	8.0	25	50	84	73	11	-0.26	520	0.19	1.21	<0.006	<0.010	0.054	<0.012	<0.010	0.002	<0.001	0.024	<0.001	0.025
23-Sep-08	0.02	8.0	27.8	0.10	7.9	26	48	90	79	11	-0.33	650	<0.04	1.09	<0.006	<0.010	<0.030	<0.012	<0.010	0.003	<0.001	0.031	<0.001	0.034
25-Sep-08	0.13	8.0	28.1	0.15	7.8	26	54	90	81	9	-0.36	290	<0.04	<b>1.21</b>	<0.006	<0_010	<0.030	<0.012	<0.010	0.003	<0.001	0.031	<0.001	0.033
2-Oct-08	0.13	7.6	28.0	<0.10	7.9	27	51	82	72	10	-0.34	220	<0.04	1.2	<0.006	<0.010	<0.030	<0.012	<0.010	0.002	<0.001	0.019	<0.001	0.021
9-Oct-08	0.24	7.6	27.1	0.10	7.6	24	45	90	78	12	-0.68	> 738	<0.04	1.08	0.006	<0.010	0.071	<0.012	<0.010	0.003	<0.001	0.025	<0.001	0.028
16-Oct-08	0.01	7.6	24.6	<0.10	7.7	24	51	91	80	11	-0.57	255	0.15	0.25	<0.006	<0.010	0.096	<0.012	<0.010	0.002	<0.001	0.018	<0.001	0.021
23-Oct-08	0.26	7.8	24.3	0.12	7.9	24	48	89	76	13	-1.15	770	0.16	0.69	0.13	<0.010	<0.030	<0.012	<0.010	0.007	<0.001	0.024	0.003	0.033

MCL : Maximum Contaminant Level MCEG : Maximum Contaminant Level Goal

AL : Action Level

ND Non-detected

\* : Non-enforceable

							4			LA	NCASTE	R MUD	)											
		FIELD			1				EAST SI		RATORY							XE		ABOR	ATOR	ES		
	MEAS	UREME	NTS						MEA	SUREMEN	NTS						Ме	tals				THMs		
Parameter	Total Chlorine	pН	т	Total Chlorine	pН	т	Alkalinity	Total Hardness	Ca Hardness	Mg Hardness	Saturation Index	HPC	Free NH3	Nitrate	Nitrite	Cu	Fe	Pb	Mn	BrCI2CH	Br3CH	СІЗСН	Br2CICH	Total THMs
Units	mg/L		°C	mg/L		°C	mg/L CaCO3	mg/L CaCO3	mg/L CaCO3	mg/L CaCO3	(corrosivity)	cfu/100mL	mg/Las N	mg/Las N	mg/Las N	mg/L	mg/L	mg/L	mg/L	mg/L	mg/L	mg/L	mg/L	mg/L
MCL/MCLG	0.5-4.0	>7.0		0.5-4.0	>7.0									10	1	1.3		/0		0	0	0.07	0.06	0.08
AL 2ary MCL*		6.5-8.5			6.5-8,5						Noncorrosive	<500				1.000	0.300	0.015	0.050					
2ary MCL*		6.5-8.5			6.5-8,5			•			Noncorrosive	500				1.000	0.300		0.050					
21-Aug-08	ND	7.4	27.4	<0.10	7.7	27.2	42	83	71	12	-0.64	> 738	0.05	0.94	0.250	<0.010	<0.030	< 0.012	<0.010	0.003	<0.001	0.045	< 0.001	0.048
26-Aug-08	0.08	7.4	28.7	0.10	7.6	28	49	83	71	12	-0.65	> 738	0.06	0.94	0.360	<0.010	0.045	<0.012	<0.010	0.004	<0.001	0.082	<0.001	0.086
28-Aug-08	0.08	7.3	27.5	0.10	7.5	28	43	81	71	10	-0.83	> 738	0.08	1.34	<0.006	<0.010	<0.030	<0.012	<0.010	0.004	<0.001	0.088	< 0.001	0.092
2-Sep-08	0.08	7.3	27.5	0.10	7.6	28	43	78	70	8	-0.74	> 7380	0.04	0.88	0.190	<0.010	0.045	<0.012	<0.010	0.004	<0.001	0.076	<0.001	0.080
4-Sep-08	0.09	7.3	27.2	0.10	7.5	28	41	80	69	11	-0.86	> 738	<0.04	1.00	0.055	<0.010	0.039	<0.012	<0.010	0.005	<0.001	0.066	<0.001	0 071
9-Sep-08	0.09	7.4	26.4	0.10	7.8	26	49	82	70	12	-0.50	3765	0.05	1.20	<0.006	<0.010	0.045	<0.012	<0.010	0.004	<0.001	0.044	<0.001	0.048
11-Sep-08	0.07	7.8	26.8	0.10	7.6	27	43	75	67	8	-0.77	∢2130	0.07	1.15	0.032	<0.010	<0.030	<0.012	<0.010	0.003	<0.001	0.043	<0.001	0.046
16-Sep-08	0.09	7.9	26.4	0.10	7.6		43	82	71	11	-0.76	620	0.13	1.11	0.020	<0.010	<0.030	<0.012	<0.010	0.002	<0.001	0.029	<0.001	0.031
18-Sep-08	0.01	8	25.4	0.10	7.5	25	44	78	67	11	-0.89	2815	0.11	1.20	<0.006	<0.010	<0.050	<0.012	<0.010	0.001	<0.001	0.022	<0.001	0.023
23-Sep-08	0.09	8	26.4	0.15	7.6	26	47	91	81	10	-0.66	2720	<0.04	1.04	0.020	<0.010	<0.030	<0.012	<0.010	0.003	<0.001	0.032	<0.001	0.035
25-Sep-08	0.07	7.9	25.9	0.15	7.5	26	49	87	75	12	-0.78	1010	<0.04	1.14	0.007	<0.010	<0.030	<0.012	<0.010	0.003	<0.001	0.030	<0.001	0.033
2-Oct-08	0.09	7.6	26.3	0.15	7.6	25	46	76	68	8	-0.75	> 7380	<0.04	1.00	0.125	<0.010	<0.030	<0.012	<0.010	0.004	<0.001	0.023	<0.001	0.026
9-Oct-08	0.08	7.6	25.9	0.20	7.6	24	45	89	75	14	-0.72	> 738	<0.04	1.02	0.018	<0.010	<0.030	<0.012	<0.010	0.003	<0.001	0.025	<0.001	0 027
16-Oct-08	0.03	7.6	23.8	0.15	7.5	24	48	82	76	6	-0.82	285	0.16	1.07	0.007	<0.010	<0.030	<0.012	<0.010	0.002	<0.001	0.018	<0.001	0.020
23-Oct-08	0.09	7.8	21.9	0.10	7.8	24	48	87	75	12	-1.29	935	0.19	0.71	0.080	<0.010	0.038	<0.012	<0.010	0.006	<0.001	0.023	0.003	0.033

MCL : Maximum Contaminant Level

MCLG : Maximum Contaminant Level Goal

AL : Action Level

ND : Non-detected

: Non-enforceable

Appendix 3

RE-Ox<sup>®</sup> Personnel Spreadsheets of Chlorine Residual Sampling Data

RE-Ox is a registered trademark of RE-Ox LLC

#### Lancaster, Texas "Low Pressure" Trial Cl2 Residuals / RE-Ox Treatment Aug. 26 to Sept. 30, '08

																		Bonnie	View Va	ult								
Sampling Point	Loc #		8/27/08 Wed.	8/28/08 Thurs. 8:45 AM	Fri.	8/30/08 Sat.	8/31/08 Sun.	9/1/08 Mon.	9/2/08 Tues	9/3/08 Wed.	9/5/08 Fri.	9/6/08 Sat.	9/7/08 Sun.	9/8/2008 Mon.	9/9/08 Tues.	9/11/08 Thurs.	9/12/08 Fri.	9/13/08 Sat.	9/14/08 Sun. 8:45 AM	9/15/08 Mon. 9:06 AM	9/16/08 Tues.	9/17/08 Wed. 8:00 AM	9/18/2008 Thurs.	9/19/08 Fri.	9/23/08 Tues. 10:00 AM Flush Wk	9/24/08 Wed.	9/25/08 Thurs.	9/30/08 Tues.
RE-Ox Used; Dosage 1:20,000 gats (Pump Rate gal/day of RE-Ox)		20.0	20.0	20.0	20.0	19.0	20.0	20.0	120.7	120.0	113.6	127.8	120.7	113.6	120.0	120.0	150 Turned pmp up to 150 due to low Cl2 from DWU on weekend.	156.2	134.9	127.8	124.3	120.7	120.7	149.1	156.2	142.0	149.1	149.1
Lancaster Vault II, Bonnie View	1	1.60	1.70	1 82	2.00	1.60	1.50	1.50		1.80	1.90	1.70	1.20	1.70		2.00	2.40	1.70 Avg.	1.60	1.90								
Lancaster Tank	2					0.95	0.85	0.90		1.05	1.10	1.10	0.65	0.85		1.15	1.15	0.95		1.05	-							
Lancaster MUD	3				0.08					0.05		0.05		0.07				0.05	_									0.05
Bonnie View Tank Discharge	4	0.60	0.75	0.60	0.85	0.90	0.90	0.85		1.05	1.10	1.09	0.60	0.80		1.15	1.20	0.93		1.00								0.00
Alicia Ln./Rogers Rd.	6																			1100						0.08		
Beltline Rd.	7																							0.05	0.02	0.00		
Bellline Rd. (elevaled storage tank)	8																							0.00	0.02		0.05 fino hydrant	
Beltline Rd. (near lower)	9	-																										0.08
Colonial Dr.	10								0.60												0.90							0.00
Colonial Dr. (280)	11										0.80									_								
Colonial Dr. (301)	12										0.60																	
Cornell Rd.	13																						0.45	0.35	0.16	0.70 0.65		
Cornell Rd. #3	14												-											-	0.35			
Cornell Rd. (AT&T)	15		-																	_					0.21			
Cornell Rd., Middle of	16			1											0.25										0.61			
Dallas Rd/W. 8th St., (corner Valero Store)	17		0.05		0.11				0.08		0.08 Avg.			0.04				0.04		0.04								
Francis St./Melrose Ln. (flushed three times)	18													•											0 Dk/blk/brn 15 min.			,
Greene Rd.	19	-																					0.23	0.20				
Greene Rd./Alba Rd.	20																							0.12				
Greene Rd. Fire Hydrant	21																					0.00						
Greene Rd./Highway 342	22																											0.20
Greene Rd./Comell Rd.(between)	23																											0.45
Hilda Circle/Greene Rd.	24	_										-													0.08			1
Industrial Street	25																									0.05		
Industrial Street #2	26																									0.14		
Industrial St./Lancaster Hutchins Rd. Lancaster Hutchins Rd.	27 28					_															_		1.30 10:15 AM	0.90	0.00	0.92 1.30 Start		
Lancaster Hutchins Rd./Comell Rd.	29																				_		10.13 AM			0.25		0.07
Lancaster Hutchins Rd./Wintergreen Rd.	30													_											0.00			0.67
Oak Bluff/Lancaster Park Dr	31	-																							0.55			
Park Place Dr.	32								0 40												0.90 88.0				0.12			
Pleasant Run Rd.	33																					0.23	0.98	0.30	0.20			
West Main Street (220), Public Library	34										0.04									0.05								
Waynelee Dr. (933)	35				0.09					0.06				0.09				80.0							0.05			
Wintergreen Rd.	36														1.10										0.00			

1/13/2009

		10/1 0-	4010107		1 1015.05	1 407001	1	Linner		Lanar		Langer	10/10/05	1011717	Leaven		AMES DWU	Lines												1				
Sampling Point	Loc #	10/1/08 Wed.	10/2/08 Thurs.	10/03/08 Fri.	10/6/08 Mon. (rain)	10/7/08 Tues.	10/8/08 Wed.	10/9/08 Thurs.	10/10/08 Fri.	10/13/08 Mon.	10/14/08 Tues.	10/15/08 Wed.	10/16/08 Thurs.	10/17/08 Fri.	10/18/08 Sat.	10/19/08 Sun.	10/20/08 Mon.	10/21/08 Tues.	10/22/08 Wed.	10/23/08 Thurs.	10/24/08 Fri.	10/25/08 Sat.	10/27/08 Mon.	10/28/08 Tues.	10/29/08 Wed.	10/30/08 Thurs.	10/31/08 Fri.	11/01/08 Sat.	11/3/08 Mon.	11/4/08 Tues.	11/5/08 Wed.	11/6/08 Thurs.	11/7/08 Fri.	11/10/00 Mon.
RE-Ox Used; Dosage 1:20,000 gals.		78,1	85.2	82.0	120.7	81.6	99.4	78.1	100 Avg.	120.7	120.7	51.0	99.4	213.0	149.1	127.8	192.0	106.5	127.8	127.8	127.8	135.0	127.8	128.0	92.3	106.5	127.8	128.0	128.0	pump off	?	?	107.0	?
Bannie View Purnp	1																																	
Lancaster Vault I	2	2.90	3.00	2.90	3.00	2.70	3.10	2.70	1000	3.00	3.10	3,00	3.10	2.60	2.50	2.60	3.10	3.40	3.50	2.90	2.80	2.90	3.00	2,70	3.00	2.80	3.00	3.00	3.00	3.00	2.60	?	2.80	3.00
Lancaster MUD	3	0.09 Avg.	0.13 Avg.		0.11	0.11	0.10			0.00					0.13		0.11				0.36 Avg.		0.38			0.32 Avg	0.20			0.27		_		
Tank	4	2.50	2.70	2.70	2.80	2.40	2.80	2.50	100	2.60	2.70	2,80	2.50	2.50	2.10	2.50	2.40	2.60	2.90	2.90	2.60	2.50	2.60	2.40	2.80	2.60	2.90	2.80	2.80	2.80	2.40	?	2.60	2.80
Ash Ln /Poinsettia Dr. (Waynelee Dr. area)	5											1					0.06	0.00	0.04														0.17	
Bear Creek Rd.	6	1.61														0.05						1.00	0.21		0.12 middle	0.26 Avg.	0.20			-	0.08	1		
Beltine Rd.Houston School Rd.	7	0.81				2.00							-												10000								-	-
Beltine Rd. (City Park)	8						-				860.4		0.08 flush				1000	1				200		1	1911									1
Boltline Rd. (200 N.) 2nd fire hydrant	9																		0.79						_						-		-	_
Belline Rd./Hwy. 342 (RN Stables)	10									-						0.08		1	1										10 3			-		
Bolline Rd/Cloverleaf Ln. (Waynelee Dr. area)	11												-						0.75															
Birchwood Dr./Willow Creek Dr. Bluegrove Dr. (247)	12		_	-						1.000						and the second second		1 · · · ·			1.1				-								0.03	- R
Bluegrove Dr. (247) Bluegrove Dr. (307)	13		_					-												0.89				0.74	0.74									_
Bluegrove Dr. (next down fire hydrant)	14		1		-					-				_						0.89	-						_							
Bluegrove Dr. (600)	16																		_	0.40		_	0.40		0.52		_				-			
Bluegrove Dr./Greenbrier Ln.	17		-					-										0.23	1.80	0.40			0.40		0.56							-	-	_
Bluegrove Dr./Beltline Rd. (Cross Road's Church)	18	-	1000					-	1000		0,10	Colore N		-		Contraction of the	0.13	0.06	0.08	1.20					0.90					1.00				-
Bluegrove Dr /Main Street	19													0.10		0.13 Avg	0.29	0.08	0.13	0.59			0.34 Avg.	0.63	43.00	0.69				0.41		-	0.08	0.11
										-				0.05		*																	0.00	
Bluegrove Dr./Meadowcreek Dr.	20					-											A. 1997	1.53	2.20					1			- 10	2.15		100				
Briarwood Ln.	21						0.44 Flushed line,						0.58				0.67	0.38	- ALLER		-				-		0.29			0.27 Avg.			0.61	
		_					Deep coloration. Draw for 15 min.																											
Brianwood Ln./Riverway Ln.	22	1 1 1				1					0.08						-	-							-									_
Cicl's Pizza (Pleasant Run Road)	23	-	-					-	-																		-			1.28				_
Colonial Dr. (house faucet)	24			1.1		0.96					1000										-										-			-
Colorval Dr. (326) (house faucet)	25										0.73														_						-			-
Dallas Rd./Belline Rd. (house faucet)	26	2 1 2 3		1	To A	1.000		1.1.1						1.1		0.05			-			144						1.1.1.1						-
Enchanted Ln./Bluegrove Dr.	27												-				0.32	0.00		0.18														
Creckwood Drive (241)	28		1			1							0.08								1.000						1210							
Francis St. Melrose Ln. (Rush) Houston School Rd (Main St.	29	-									0.05																							
	30				1.1.1	1.40	1.71			1.1	1.90	1	1.41			1,58		2.20	2.20		100	1					To de la							
Houston School Rd./Parkerville	31		_						_									0.12		0.12				0.09			0.07			0.16				
Houston School Rd./Pleasant Run Rd.	31A	0.71		100	1.5	2.20				(				-							-			1.5			1000			1000				1
Intersate 35/Bottine Rd. Interstate 35/Chiles Restaurant	32	0.00				0.16																									0.08			
Jefferson St. (Park)	33 34	0.00				0.16					0.12	1.000		(	1.00		0.76		1.03	1			1	1.30		1.1.1	1.1.7.		1.1	11111			1200	2
Lancaster Hutchins Rd./Pleasant Run Rd.	34												0.03				0.76		1.03					1.30										_
Lancaster Tank (Waynelee Dr. area)	36								-		0.03		0.00	0.10			0.04	0.10						-	_	-	-	-			_	0.23		-
Lindenwood Dr./Elm St. (flush)	37		-								0.26 Avg.							0.10									-				_	0.23		
Main St.	38	0.34															*								_	-		-	_					_
Main SL (1675)	39		1			1.000	1.			1.				1.1.1.1													100	-			0.67	-		-
Main SI. (1730)	40													0.65										_								-		
Main SI. (1763)	41	C									1												0.27	0.49	0.28		0.22			0.31 Avg.	0.92		0.89	0.62
Many SL (2100)	42																1.12	1.53				1	1.49 Avg.	1.68	1.69		1.90			2.03 Avg.	1.74			_
Main SL/Briarwood Ln.	43										-			0.18		Section 5	a la setta de l		0.63	0.50			0.16	0.42	0.41			1.5.1			0.66			
Park Place Dr. (house faucet)	44					0.87																												
Peops CL/Big Sandy Ln	45	0.01													0.10							1.1					-	-						
Pleasant Run Rd. (elevated tank) Pleasant Run Rd./Bluegrove (McDonald's)	46		1.30			2.25		-				0.09		_	0.06				1.19	_			1.74								0.34			
Pleasant Run Rd JBuegrove (McDenaid's) Pleasant Run Rd /Irene Ave.	47	19.2	1.30		-	0.03							-		1.05				1.19				1.71									6 A		
Pleasant Run Rd /Rogers Ave. (What-A-Burger)	48		0.76	-		2.02					1.20						1.40		1.86	_	-		-	-		-					-			
Pleasant Run Rd./WesIndge Ave. (Seven Eleven)	50		0.05			0.04					194								1.00	-							-			-	-	-	-	
Riverway Lane	51				1								0.48		0.48 Avg.	South End			-														0.53	_
Sequoia SL/Kiowa Cr. (Waynelee Dr. area)	52												bolh ends		flushing	.19 Avg.	1.00 Shocked fire	0.00				-												
																	hydrant (not included)																	
Shady Ln./Enchanted Ln.	53							-									0.08									-								
Shady Ln.(B42)		-	-	-	-												0.08						-	_		-		_		0.40				
Southwood Dr./Oakwood Dr.	54 55				-			-						0.70			1.08								-							-		
Southwood "V"	56																														0.12			-
Southwood (236)	57				1						1.1											-									0.07			
	58																														0.07			
Spruce Wood Circle	59															1	0.11																0.09	-
Sycamore Ln. (913)	80																																0.03	
Ten M/e Rd.	61	0.06	0.10		1	0.07	0.10	11		0.02	0.06	0.07	0.10	1.25	0.13 0.10	0.03	0.05 opaque	0.01 0.13		0.57 Avg.				0.20					:		1	12		
Fen Mile Rd./Bluegrove Dr.	62	in all			112.1		1111	1		1.1.	Sec.			12141		Section.	0.08		0.00		1		0.20	0.30	0.23	0.47	0.20	0.38	0.48	0.45	0.12			1
Forman Circle (857)														_					0.00				0.32	0.00	0.63	0.47	3.20	0.38	7.48	0.45	0.12			
W. 8th SL/N. Dallas Rd. (Valero store)	63	0.05				0.84		1.1.1.1.1.1	-	0.00	0.04		-		0.10	.11 Avg.	0.10		-									1						
v. em ouriv. Dallas Hd. (Valere store)	64	0.05				0.04				0.00	0.04				0.10	0.11 fire hydrant	0.10														0.06			
Naynelee Dr. (809)	65				-									_		Taqueria Shp. Cir.		_	0.02					_	_									
Navnelee Dr. (933)	66	0.11	0.14	-		0.15				0.00			0.01	0.06	0.10	0.11	0.08	-	0.02	26.00		-	0.01	-	0.00		-				0.05			1
Vidwood Tr/Enchanled Ln.	67					2.10					-					w.11	0.08	-	0.00	20.00	-	-	0.01	-	J. CAL				-	-	0.05			
Wintergreen Rd.	68	1.43			2.20						-												-		-								-	-
Mintergreen Rd./Arlington Ln.	69		1.1.1			1	Colored and the second				0.00									-					-						-	-		-
Wintergreen Rd./Concard Ln.	70																		2.40					_		-			-					-
Wintergreen Rd./Jefferson St.	71	0.35																																

1/19/2018

Lancaster, Texas "High Pressure" Trial Cl2 Resid./RE-Ox Treatment Oct 1 - Nov 10, 2008



TEXAS DEPARTMENT OF AGRICULTURE TODD STAPLES, COMMISSIONER P. O. BOX 12847 AUSTIN, TX 78711-2847 (877) LIC-AGRI (877-542-2474) For the hearing impaired: (800) 735-2988 VOICE www.tda.state.tx.us



Certificate of Registration

### TDA Client No: 00379504 SPICER RANDOLF LLC

TDA Product License No.	EPA Registration No. (Company Product Distribution)	TDA Product Name	Registration Date	รเก	RU	RH	Expiration Date
0495660	074321-00002-000000	RE-OX DEPOSIT CONTROL DISINFECTANT DISINFECTAN, SANATIZER AND CLEANER	06/23/2008	Ν	N	N	09/30/2009

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### **RE-Ox<sup>®</sup> Technical Information & Applications Studies**

### Section 1 - Technical Information:

- 01.101 Material Safety Data Sheet
- 01.102 EPA Reg. No. 74321-2 Label Issued: October 30, 2007
- "National Sanitation Foundation (NSF) International –
   01.103 RE-Ox NSF/ANSI Standard 60 Certification Corrosion & Scale Category" Issued: November 15, 2005
- 01.104 "National Sanitation Foundation (NSF) International Registration FDA 21 CFE, Category G4 Meat, Poultry, Other Food Processing Areas" Issued: May 3, 2005
- 01.105 Canadian Food Inspection Agency Approval Issued: July 23, 2004
- 01.106 RE-Ox Product Label
- 01.107 Letter of Assurance
- 01.108 How to Install a RE-Ox Injection System
- 01.109 How to Use RE-Ox, Standard Operating Procedures, Treatment Flow Chart
- 01.110 **"RE-Ox / NB105 -- Preliminary Analysis"**  *Author: Shannon G. Auge - Galbraith Laboratories, Inc. Knoxville, Tennessee Report Date: June 8, 2005*
- 01.111 **"RE-Ox / NB 105 Product Chemistry"**  *Author: Mel Kaminsky, Ph.D. - Stillmeadow Incorporated Sugar Land, Texas Report Date: July 21, 2006*

### Section 2 – Product Efficacy Application Studies:

02.200 **"Superior Microbiological Control from a New Technologically Advanced Method of Deposit Removal and Prevention in Water Systems"** Technical Bulletin 165 *Authors: Paul R. Puckorius, Robert T. Hess, Puckorius & Associates, Evergreen, Colorado Report Date: October 2007* 

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02.201 Efficacy of RE-Ox Treated Water in Removing Listeria Monocytognes from Stainless Steel Surfaces" Author: ABC Research Corporation Report Date: November 11, 2004

## **RE-Ox<sup>®</sup> Technical Information & Applications Studies**

02.202	"Efficacy of Re-oxidized (RE-Ox treated) Water in the Cleaning and Removal of Listeria Monocytogenes from Inoculated Fruit and Vegetable Surfaces" Authors: Robert A. LaBudde, Least Cost Formulations, Ltd. Virginia Beach, Virginia - O. Peter Snyder, Jr., PhD- Hospitality Institute of Technology and Management St. Paul, Minnesota Report Date: November 4, 2004
02.203	"Bacterial activity of HOCL Solution: Effects of HOCL on Salmonella Typhimurium" KLA Report 10545b Author: KLA Environmental Consulting, Inc., Las Vegas, Nevada Report Date: August 22, 2001
02.204	<b>"Bacterial activity of HOCL Solution: Effects of HOCL on E-coli"</b> KLA Report 10545a <i>Author: KLA Environmental Consulting, Inc., Las Vegas, Nevada</i> <i>Report Date: August 22, 2001</i>
02.205	<b>"Sporocidal Activity of HOCI Solution"</b> Author: California-Pacific lab & Consulting Ramin Najafi, Ph.D. Report Date: January 2, 1996
02.206	"Disinfectant Efficacy of Neutral Bleach Compared to Household Bleach on Escherichia Coli O157:H7, Salmonella Enterica and Listeria Monocytogenes" Author: Davis Fresh Technologies LLC, Aptos, California Report Date: March 15, 2002
02.207	"Legionella and Other Pathogens in Potable Water: Requirements for a Real Resolution" Presentation at 6 <sup>th</sup> International Conference on Legionella, Chicago, IL Authors: Eric Christensen, Paul Puckorius Report Date: October 2005
02.208	<b>"Why RE-Ox Works"</b> Author: R. A. LaBudde, Least Cost Formulations, Ltd Virginia Beach, Virginia

Virginia Beach, Virg. Report Date: June 16, 2006

### Section 3 - Product Efficacy Submissions for EPA Registration 74321-2 OPPTS Protocols

03.300 **"A Chlorine Equivalency Evaluation of One** Disinfectant Formulation" Test Organisms: Salmonella enterica enterica, serovar Typhi (ATCC #6539) Staphylococcus aureus aureus (ATCC #6538) Final Report

Author: Jennifer Jill Lawrence, Microbiologist BioScience Laboratories, Inc. Report Date: July 26, 2006

## **RE-Ox<sup>®</sup> Technical Information & Applications Studies**

03-301	<ul> <li>"Hard Surface Disinfection Evaluation of One (1) Product</li> <li>OPPTS Protocol 060203-204</li> <li>Versus Three (3) Microorganism Strains"</li> <li>Test Organisms: Pseudomonas aerugiosa (ATCC #15442) Salmonella enterica Serovar Choleraesuis (ATCC 10708) Staphylococcus aureus aureus (ATCC #6538)</li> <li>Final Report         <ul> <li>Author: Jennifer Jill Lawrence, Microbiologist BioScience Laboratories, Inc.</li> <li>Report Date: August 2, 2006</li> </ul> </li> </ul>
03.302	<ul> <li>"Hard Surface Disinfection Evaluation of One (1) Product OPPTS Protocol 060835-204</li> <li>Versus Two (2) Microorganism Strains"</li> <li>Test Organisms: Salmonella enterica Serovar Chloeraesuis (ATCC 10708) Staphylococcus aureus aureus (ATCC #6538)</li> <li>Final Report         <ul> <li>Author: Jennifer Jill Lawrence, Microbiologist BioScience Laboratories, Inc.</li> <li>Report Date: November 30 2006</li> </ul> </li> </ul>
03.303	<ul> <li>"Hard Surface Disinfection Evaluation of One (1) Product OPPTS Protocol 061124-204</li> <li>Versus Three (3) Microorganism Strains"</li> <li>Test Organisms: Pseudomonas aerugiosa (ATCC #15442) Salmonella enterica Serovar Chloeraesuis (ATCC 10708) Staphylococcus aureus aureus (ATCC #6538)</li> <li>Final Report Author: Jennifer Jill Lawrence, Microbiologist BioScience Laboratories, Inc. Report Date: January 8, 2007</li> </ul>
03.304	<ul> <li>"Hard Surface Disinfection Evaluation of Three (3) Batches</li> <li>One (1) Disinfectant Versus Three (3) Microorganism Strains"</li> <li>Test Organisms: Pseudomonas aerugiosa (ATCC #15442) Salmonella enterica Serovar Choleraesuis (ATCC 10708) Staphylococcus aureus aureus (ATCC #6538)</li> <li>Final Report</li> <li>Author: Jennifer Jill Lawrence, Microbiologist BioScience Laboratories, Inc. –</li> <li>Report Date: January 16, 2007</li> </ul>
Section 4 -	Case Histories / Pilot Trials:
04.401	"Restoring Chlorine Residuals by Reducing Distribution System Iron Deposits" (Cleaning Utility Water Distribution System Improves Water Quality & Restores Residuals) Roy Rider, Board Member & Operator Tri-County Water District, Earlsboro, Oklahoma Report Date: February 19, 2007
04.402	<b>"RE-Ox Use by Suburban Water Co., Basehor, Kansas"</b> (Chlorine Demand & TTHM Reduce in Utility Water System)

Michael Bruer, Water System Manager – Class Operator II Basehor, Kansas Report Date: August 10, 2006

## **RE-Ox<sup>®</sup> Technical Information & Applications Studies**

# 04.403 **"Results of RE-Ox Water Treatment on Water Meters & Galvanized Pipe in Chloraminated Water"** (Scale & Tuberculation Removed from Water Meters & Galvanized Pipe in Chloraminated Water) *Author: Scott Hiatt, Distribution System Operator in cooperation with Kansas City, Kansas, area water utilities: Suburban Water Co. and Kansas City Board of Public Utilities (BPU) Report Date: May 16, 2006*

- 04.404 **"Results of RE-Ox Water Treatment Pilot Trial on Water Distribution Pipes Retrieved From Service"** (Solids Removed from Utility Water Distribution System Tuberculated Pipes Retrieved from Service) *Michael Bruer, Water System Manager, Class Operator II, Suburban Water Company, Basehor, Kansas, in cooperation with Kansas City, Kansas, area water utilities:* - Suburban Water Company
  - BPU, Water Utility

*Rural Water District #9 Report Date: November 20, 2005* 

#### 04.405 **"Results of RE-Ox Treatment on Deposit-Laden Pipes Retrieved from Service"** (Deposits Reduced in Pipe Retrieved from Utility Water System) *Annie Chiodo, Water System Manager - Water Department City of Waynesboro, Tennessee Report Date: August 11, 2006*

#### 04.406 **"RE-Ox Deposit Control Chemistry Evaluation in a University Hospital Campus"** Sacramento, California *Author: Hazard Control Solutions Report Date: September 29, 2007*

04.407 "Results of RE-Ox Water Treatment Trial Conducted at a Las Vegas Area Metropolitan Hospital"

Authors: Eric Christensen In consultation with Judy A. Scott, RN, MSN, Las Vegas, Nevada and Puckorius & Associates, Evergreen, Colorado – Report Date: March 11, 2004

- 04.408 **"Test of RE-Ox in Poultry Applications"** Authors: Doug Vineyard Eric Christensen Report Date: June 14, 2004
- 04.409 **"Cook Plant Sanitation Trial; RE-Ox Treatment in Facility Water"** *Authors: Eric Christensen & Doug Vineyard Report Date: June 8, 2004*

### 04.410 Food Processing Applications Evaluations: "Loin Pickle Injection System "Continuous Smokehouse Brine Chill System" "Cooked Poultry Ready-to-Eat Packing Room" "Scale & Deposition Removal in the Supply System" Author: R. A. LaBudde - Least Cost Formulations, Ltd. Virginia Beach, Virginia Report Date: September 4, 2004

## **RE-Ox<sup>®</sup> Technical Information & Applications Studies**

- 04.411 **"Bacteria and Deposition Control, Taste & Other Observations at** Las Vegas Restaurant and Lounge" *Author: Eric W. Christensen Report Date: May 10, 2002*
- 04.412 "Report on the RE-Ox Trial on the Cooling Tower & Condensing Systems at Harrah's Hotel & Casino, Las Vegas, Nevada" Authors: Paul R. Puckorius, Robert Hess, Gary Loretitsch Puckorius & Associates, Inc., Evergreen, Colorado Report Date: April 7, 2004
- 04.413 "Report on the Lone Star Bakery Evaporative Condenser Cleaning Evaluation of RE-Ox as an Effective Descalent" Authors: Paul R. Puckorius, Robert Hess, Gary Loretitsch Puckorius & Associates, Inc., Evergreen, Colorado Report Date: April 7, 2004
- 04.414 **"Scale Removal Study Cooling Tower #2, MountainView Hospital** Las Vegas, Nevada Authors: Eric Christensen Activated Systems, LLC Report Date: October 7, 2002
- 04.415 **"Eisenhower Medical Center Cooling Tower Descale Pilot Trial"** Rancho Mirage, California *Author: Eric Christensen Report Date: February 8, 2007*

### Section 5 – RE-Ox Related Documents:

05.500	"Health Risks From Microbial Growth and Biofilms in Drinking Water Distribution Systems" US EPA
05.501	"Attachment (Scale) as a Factor in the Protection of <i>Enterobacter cloacae</i> from Chlorination" Diane S. Herson, Brian McGonigle, Mary Anne Payer and Katherine H. Baker
05.502	"Bacterial Colonization of a Drinking Water Distribution System" H. F. Ridgway and B. H. Olson
05.503	"Factors Promoting Survival of Bacteria in Chlorinated Water Supplies" Mark W. LeChevallier, Cheryl D. Cawthon and Ramon G. Lee
05.504	"Organic Matter as Loose Deposits in a Drinking Water Distribution System" Vincent Gauthier, Bernadette Geå Rard and Jean-Marie Portal, Jean-Claude Block and Dominique Gatel
05.505	"Reducing Chlorine Demand with Chemical Cleaning" Journal, American Water Works Association
05.506	"Chlorine Dioxide: Pros and cons in Kansas" The Kansas Lifeline, Kansas Rural Water Association

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05.507	"Review of Chloramines" US EPA
05.508	"Risk Assessment of Chloramines" Canadian Water Association
05.509	"Biofilms in Systems with Combined Chlorine" The Kansas Lifeline, Kansas Rural Water Association
05.510	"Biofilms Affected by Phosphorus Availability" AS for Microbiology
05.511	"Disinfectants and Disinfection By-products: The Suspicions, the Truth and the Solutions" The Kansas Lifeline, Kansas Rural Water Association
05.512	"Emergency Water Utility Remediation Guidelines" US EPA
05.513	"Cleaned wells and pipes improve water quality at Burdett" The Kansas Lifeline, Kansas Rural Water Association
05.514	"Literature review—efficacy of various disinfectants against Legionella in water systems" Water Research, Ford
05.515	"Preventing Legionellosis" Water 21 IWA
05.516	"Legionellosis: Why the Problem Continues" American Society of Heating, Refrigerating, Air Conditioning Engineers (ASHRAE)Journal
05.51 <b>7</b>	"Preventing Legionellosis in Healthcare Facilities" American Society of Heating, Refrigerating, Air Conditioning Engineers (ASHRAE)Journal
05.518	"Legionella in Water Distribution Systems" Journal, American Water Works Association
05.519	"Controlling Legionella in Hospital Water Systems: Facts vs. Folklore" Janet Stout
05.520	"Legionnaires – How Will the New JCAHO EC 1.7 Guidelines Impact HealthCare?" American Society for Healthcare Engineering
05.521	"Water as a Reservoir of Nosocomial Pathogens" Healthcare Epidemiology - Infection Control and Hospital Epidemiology
05.522	"Danger on Tap in Hospital" Pulmonary Review
05.523	"Emerging Issues in Water and Infectious Disease" World Health Organization
05.524	"Comparison of Dental Water Quality Management Procedures Journal of the American Dental Association

## **RE-Ox<sup>®</sup> Technical Information & Applications Studies**

- 05.525 "Significance of Microbial Biofilms in Food Industry: A Review" International Journal of Food Microbiology
- 05.526 Miscellaneous collected articles from 2002 to 2007 regarding waterborne pathogen issues.

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